

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Substance  
 Substance name : Anhydrous Ammonia  
 Chemical name : Ammonia  
 CAS No : 7664-41-7  
 Product code : SG-1001-00035  
 Formula : NH<sub>3</sub>  
 Other means of identification : Anhydrous ammonia

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Test gas/Calibration gas.

#### 1.3. Details of the supplier of the safety data sheet

Air Liquide  
 2700 Post Oak Boulevard  
 Houston, TX 77056 - USA  
 T 1-800-819-1704  
[www.us.airliquide.com](http://www.us.airliquide.com)

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (GHS-US)

Flam. Gas 2	H221
Liquefied gas	H280
Acute Tox. 4 (Inhalation:gas)	H332
Skin Corr. 1B	H314
Eye Dam. 1	H318

Full text of H-phrases: see section 16

#### 2.2. Label elements

##### GHS-US labeling

Hazard pictograms (GHS-US) :



Signal word (GHS-US) :

: Danger

Hazard statements (GHS-US) :

: H221 - Flammable gas  
 H280 - Contains gas under pressure; may explode if heated  
 H314 - Causes severe skin burns and eye damage  
 H318 - Causes serious eye damage  
 H332 - Harmful if inhaled  
 CGA-HG22 - Corrosive to the respiratory tract.

Precautionary statements (GHS-US) :

: P202 - Do not handle until all safety precautions have been read and understood  
 P210 - Keep away from heat, hot surfaces, open flames, sparks. - No smoking  
 P260 - Do not breathe gas  
 P262 - Do not get in eyes, on skin, or on clothing  
 P271 - Use only outdoors or in a well-ventilated area  
 P280 - Wear protective clothing, protective gloves, eye protection, face protection  
 P284 - Wear respiratory protection. Consult respirator supplier's product information for the selection of the appropriate respiratory protection.  
 P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower  
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing  
 P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact



# Anhydrous Ammonia

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

lenses, if present and easy to do. Continue rinsing  
P310 - Immediately call a doctor  
P312 - Call a doctor if you feel unwell  
P332+P313 - If skin irritation occurs: Get medical advice/attention  
P337+P313 - If eye irritation persists: Get medical advice/attention  
P363 - Wash contaminated clothing before reuse  
P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely  
P381 - Eliminate all ignition sources if safe to do so  
P403 - Store in a well-ventilated place  
P405 - Store locked up  
P501 - Dispose of contents/container in accordance with local/regional/national/international regulations  
CGA-PG02 - Protect from sunlight when ambient temperature exceeds 52°C (125°F)  
CGA-PG05 - Use a back flow preventive device in the piping  
CGA-PG06 - Close valve after each use and when empty  
CGA-PG10 - Use only with equipment rated for cylinder pressure  
CGA-PG14 - Approach suspected leak area with caution  
CGA-PG20 - Use only with equipment of compatible materials of construction  
CGA-PG21 - Open valve slowly

### 2.3. Other hazards

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/information on ingredients

### 3.1. Substance

Substance type : Mono-constituent

Name	Product identifier	%	Classification (GHS-US)
Anhydrous Ammonia (Main constituent)	(CAS No) 7664-41-7	> 99	Flam. Gas 2, H221 Liquefied gas, H280 Acute Tox. 4 (Inhalation:gas), H332 Skin Corr. 1B, H314 Eye Dam. 1, H318

Full text of H-phrases: see section 16

### 3.2. Mixture

Not applicable

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : IF ON SKIN : Gently wash with plenty of soap and water. Get immediate medical advice / attention. Remove/Take off immediately all contaminated clothing. Wash contaminated clothing before reuse.

First-aid measures after eye contact : Get medical advice/attention if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation develops, seek medical attention. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Ingestion is not considered a potential route of exposure.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation : Harmful if inhaled. Corrosive to the respiratory tract.

Symptoms/injuries after skin contact : Causes severe skin burns and eye damage.

Symptoms/injuries after eye contact : Causes serious eye damage.

Symptoms/injuries after ingestion : Ingestion is not considered a potential route of exposure.

Symptoms/injuries upon intravenous administration : Not known.

Chronic symptoms : None known.

### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available



# Anhydrous Ammonia

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

- Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

#### 5.2. Special hazards arising from the substance or mixture

- Fire hazard : This product is flammable.
- Explosion hazard : Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries.
- Reactivity : None known.

#### 5.3. Advice for firefighters

- Firefighting instructions : In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion. Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.
- Protection during firefighting : Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus) for fire fighters. Do not enter fire area without proper protective equipment, including respiratory protection.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Ensure adequate ventilation.

##### 6.1.1. For non-emergency personnel

- Protective equipment : Wear protective equipment consistent with the site emergency plan.
- Emergency procedures : Escape the danger area by the closest safe route. Close doors and windows of adjacent premises. Keep containers closed. Mark the danger area. Seal off low-lying areas. Keep upwind.

##### 6.1.2. For emergency responders

- Protective equipment : Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus) for fire fighters. Equip cleanup crew with proper protection.
- Emergency procedures : Evacuate and limit access. Ventilate area. Remove ignition sources. Monitor concentration of released product. Consider the risk of potentially explosive atmospheres. Wear self-contained breathing apparatus when entering atmospheres of unknown contaminant concentration until proven to be safe.

#### 6.2. Environmental precautions

- Try to stop release if safe to do so.

#### 6.3. Methods and material for containment and cleaning up

- For containment : Try to stop release if safe to do so.
- Methods for cleaning up : Dispose of this material and its container in accordance with local regulations.

#### 6.4. Reference to other sections

- See also Sections 8 and 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

- Additional hazards when processed : Pressurized container: Do not pierce or burn, even after use. Use equipment rated for cylinder pressure. Close valve after each use and when empty.
- Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area. Eliminate all ignition sources if safe to do so. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- Hygiene measures : Do not eat, drink or smoke when using this product.

#### 7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Comply with applicable regulations.
- Storage conditions : Store locked up. Do not expose to temperatures exceeding 52°C (125°F). Keep container closed when not in use. Protect cylinder from physical damage.
- Incompatible products : None known.
- Incompatible materials : Acids. Oxidizing materials.

#### 7.3. Specific end use(s)

- See Section 1.2.



# Anhydrous Ammonia

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

Anhydrous Ammonia (7664-41-7)	
ACGIH	Not applicable
OSHA	Not applicable

#### 8.2. Exposure controls

Appropriate engineering controls	: Ensure exposure is below occupational exposure limits. Provide adequate general and local exhaust ventilation. Systems under pressure should be regularly checked for leakages. Oxygen detectors should be used when asphyxiating gases may be released. Consider work permit system e.g. for maintenance activities.
Hand protection	: Wear working gloves when handling gas containers. 29 CFR 1910.138: Hand Protection. In addition wear chemically resistant protective gloves when making or breaking process connections.
Eye protection	: Wear safety glasses with side shields. 29 CFR 1910.133: Eye and Face Protection. Wear goggles and faceshield when transfilling or breaking transfer connections.
Skin and body protection	: Wear suitable protective clothing, e.g. - lab coats, coveralls or flame resistant clothing.
Respiratory protection	: Wear a respirator when performing non-routine tasks not limited to line breaking or sampling. Wear a respirator during routine operations if determined to be necessary during a process-specific review. Consult respirator suppliers' product information or their representatives for the selection of the appropriate respirator.
Thermal hazard protection	: None necessary during normal and routine operations.
Environmental exposure controls	: Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.
Other information	: Wear safety shoes while handling containers. 29 CFR 1910.136: Foot Protection.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Gas
Appearance	: Clear, colorless gas.
Color	: Colorless
Odor	: Pungent.
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: -33 °C
Critical temperature	: 132 °C
Critical pressure	: 11350 kPa
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: See Section 2.1 and 2.2
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Vapor pressure	: 860 kPa
Relative density	: No data available
Relative vapor density at 20 °C	: No data available
Molecular mass	: 17 g/mol
Relative gas density	: Lighter or similar to air
Solubility	: No data available
Log Pow	: No data available
Log Kow	: No data available
Auto-ignition temperature	: 630 °C
Decomposition temperature	: No data available



# Anhydrous Ammonia

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Viscosity	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available

### 9.2. Other information

Additional information : None.

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

None known.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

None known.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

Acids. Oxidizing materials.

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Likely routes of exposure	: Inhalation
Acute toxicity	: Inhalation:gas: Harmful if inhaled.

Anhydrous Ammonia (7664-41-7)	
ATE US (gases)	3669.000 ppmV/4h
Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified.
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: Harmful if inhaled. Corrosive to the respiratory tract.
Symptoms/injuries after skin contact	: Causes severe skin burns and eye damage.
Symptoms/injuries after eye contact	: Causes serious eye damage.
Symptoms/injuries after ingestion	: Ingestion is not considered a potential route of exposure.
Symptoms/injuries upon intravenous administration	: Not known.
Chronic symptoms	: None known.

## SECTION 12: Ecological information

### 12.1. Toxicity

No additional information available

### 12.2. Persistence and degradability

No additional information available



# Anhydrous Ammonia

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

- Waste treatment methods : Contact supplier if guidance is required. Do not discharge into any place where its accumulation could be dangerous. Ensure that the emission levels from local regulations or operating permits are not exceeded. Waste gas should be flared through a suitable burner with flash back arrestor. Do not discharge into areas where there is a risk of forming an explosive mixture with air.
- Waste disposal recommendations : Refer to the CGA Pamphlet P-63 "Disposal of Gases" available at [www.cganet.com](http://www.cganet.com) for more guidance on suitable disposal methods.
- Additional information : None.

## SECTION 14: Transport information

### Department of Transportation (DOT)

In accordance with DOT

- Transport document description : UN1005 Ammonia, anhydrous, 2.2
- UN-No.(DOT) : UN1005
- Proper Shipping Name (DOT) : Ammonia, anhydrous
- Department of Transportation (DOT) Hazard Classes : 2.2 - Class 2.2 - Non-flammable compressed gas 49 CFR 173.115
- Hazard labels (DOT) : 2.2 - Non-flammable gas



- DOT Packaging Non Bulk (49 CFR 173.xxx) : 304
- DOT Packaging Bulk (49 CFR 173.xxx) : 314;315
- DOT Symbols : D - Proper shipping name for domestic use only, or to and from Canada
- DOT Special Provisions (49 CFR 172.102) : 13 - The words Inhalation Hazard shall be entered on each shipping paper in association with the shipping description, shall be marked on each non-bulk package in association with the proper shipping name and identification number, and shall be marked on two opposing sides of each bulk package. Size of marking on bulk package must conform to 172.302(b) of this subchapter. The requirements of 172.203(m) and 172.505 of this subchapter do not apply.  
T50 - When portable tank instruction T50 is referenced in Column (7) of the 172.101 Table, the applicable liquefied compressed gases are authorized to be transported in portable tanks in accordance with the requirements of 173.313 of this subchapter.
- DOT Packaging Exceptions (49 CFR 173.xxx) : None
- DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : Forbidden
- DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : Forbidden
- DOT Vessel Stowage Location : D - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers or one passenger per each 3 m of overall vessel length, but the material is prohibited on passenger vessels in which the limiting number of passengers is exceeded.
- DOT Vessel Stowage Other : 40 - Stow "clear of living quarters", 52 - Stow "separated from" acids, 57 - Stow "separated from" chlorine

### Additional information

- Other information : No supplementary information available.



# Anhydrous Ammonia

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### ADR

Transport document description	: UN 1005 AMMONIA, ANHYDROUS, 2.3 (8), (C/D)
Class (ADR)	: 2 - Gases
Hazard identification number (Kemler No.)	: 268
Classification code (ADR)	: 2TC
Hazard labels (ADR)	: 2.3 - Toxic gases 8 - Corrosive substances



Orange plates



Tunnel restriction code (ADR)	: C/D
Limited quantities (ADR)	: 0
Excepted quantities (ADR)	: E0

### Transport by sea

No additional information available

### Air transport

No additional information available

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

No additional information available

### 15.2. International regulations

#### CANADA

No additional information available

#### EU-Regulations

No additional information available

#### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

#### Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD]

Not classified

#### National regulations

No additional information available

### 15.3. US State regulations

## SECTION 16: Other information

Indication of changes	: Revised safety data sheet in accordance with OSHA final rule on GHS implementation promulgated March 26, 2012.
Other information	: This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR, 1910.1200. Other government regulations must be reviewed for applicability to this product.



# Anhydrous Ammonia

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of H-phrases:

Acute Tox. 4 (Inhalation:gas)	Acute toxicity (inhalation:gas) Category 4
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Flam. Gas 2	Flammable gases Category 2
Liquefied gas	Gases under pressure Liquefied gas
Skin Corr. 1B	Skin corrosion/irritation Category 1B
H221	Flammable gas
H280	Contains gas under pressure; may explode if heated
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage
H332	Harmful if inhaled

SDS US (GHS HazCom 2012)

*This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR, 1910.1200. Other government regulations must be reviewed for applicability to this product. To the best of Air Liquide America Corporation's knowledge, the information contained herein is reliable and accurate as of this date; however, accuracy, suitability or completeness are not guaranteed and no warranties of any type, either express or implied, are provided. The information contained herein relates only to this specific product. If this product is combined with other materials, all component properties must be considered. Data may be changed from time to time. Be sure to consult the latest edition.*