

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Product name : Acetylene (1.00% - 10.00%) in Ethylene
Product code : SG-2002-00111

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Test gas/Calibration gas.

1.3. Details of the supplier of the safety data sheet

Air Liquide America Specialty Gases
6141 Easton Rd
Plumsteadville, PA 18949 - USA
T 1.800.217.2688
www.airliquide.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

Flam. Gas 1	H220
Compressed gas	H280
STOT SE 3	H336

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US) :



Signal word (GHS-US) :

Danger

Hazard statements (GHS-US) :

H220 - Extremely flammable gas
H280 - Contains gas under pressure; may explode if heated
H336 - May cause drowsiness or dizziness
OSHA-H01 - May displace oxygen and cause rapid suffocation
CGA-HG04 - May form explosive mixtures with air

Precautionary statements (GHS-US) :

P202 - Do not handle until all safety precautions have been read and understood
P210 - Keep away from open flames, sparks, hot surfaces. - No smoking
P261 - Avoid breathing gas
P271 - Use only outdoors or in a well-ventilated area
P280 - Wear protective gloves, eye protection, face protection, protective clothing
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely
P381 - Eliminate all ignition sources if safe to do so
P403 - Store in a well-ventilated place
P501 - Dispose of contents/container in accordance with local/regional/national/international regulations
CGA-PG02 - Protect from sunlight when ambient temperature exceeds 52°C (125°F)
CGA-PG05 - Use a back flow preventive device in the piping
CGA-PG06 - Close valve after each use and when empty
CGA-PG10 - Use only with equipment rated for cylinder pressure
CGA-PG21 - Open valve slowly

2.3. Other hazards

No additional information available

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2.4. Unknown acute toxicity (GHS-US)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	Classification (GHS-US)
Ethylene	(CAS No)74-85-1	90 - 99	Flam. Gas 1, H220 Liquefied gas, H280 STOT SE 3, H336
Acetylene (dissolved)	(CAS No)74-86-2	1 - 10	Dissolved gas, H280

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
- First-aid measures after skin contact : Adverse effects not expected from this product.
- First-aid measures after eye contact : Adverse effects not expected from this product.
- First-aid measures after ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : Symptoms similar to those listed under inhalation.
- Symptoms/injuries after inhalation : May displace oxygen and cause rapid suffocation. If you feel unwell, seek medical advice.
- Symptoms/injuries after skin contact : Adverse effects not expected from this product.
- Symptoms/injuries after eye contact : Adverse effects not expected from this product.
- Symptoms/injuries after ingestion : Ingestion is not considered a potential route of exposure.
- Symptoms/injuries upon intravenous administration : Not known.
- Chronic symptoms : None known.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : This product is flammable. Extremely flammable gas.
- Explosion hazard : May form flammable/explosive vapor-air mixture. Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries.
- Reactivity : None known.

5.3. Advice for firefighters

- Firefighting instructions : In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion. Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.
- Protection during firefighting : Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus) for fire fighters. Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Ensure adequate ventilation.

6.1.1. For non-emergency personnel

- Protective equipment : Wear protective equipment consistent with the site emergency plan.
- Emergency procedures : Escape the danger area by the closest safe route. Close doors and windows of adjacent premises. Keep containers closed. Mark the danger area. Seal off low-lying areas. Keep upwind.

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6.1.2. For emergency responders

- Protective equipment : Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus) for fire fighters. Equip cleanup crew with proper protection.
- Emergency procedures : Evacuate and limit access. Ventilate area. Remove ignition sources. Monitor concentration of released product. Consider the risk of potentially explosive atmospheres. Wear self-contained breathing apparatus when entering atmospheres of unknown contaminant concentration until proven to be safe.

6.2. Environmental precautions

Try to stop release if safe to do so.

6.3. Methods and material for containment and cleaning up

- For containment : Try to stop release if safe to do so.
- Methods for cleaning up : Dispose of this material and its container in accordance with local regulations.

6.4. Reference to other sections

See also Sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Additional hazards when processed : Pressurized container: Do not pierce or burn, even after use. Handle empty containers with care because residual vapors are flammable. Use equipment rated for cylinder pressure. In use, may form flammable vapor-air mixture. Close valve after each use and when empty.
- Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Keep away from heat/sparks/open flames/hot surfaces. – No smoking. Use only non-sparking tools. Use only outdoors or in a well-ventilated area.
- Hygiene measures : Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Comply with applicable regulations. Proper grounding procedures to avoid static electricity should be followed.
- Storage conditions : Do not expose to temperatures exceeding 52°C (125°F). Keep container closed when not in use. Protect cylinder from physical damage.
- Incompatible products : None known.
- Incompatible materials : Oxidizing materials. Air.

7.3. Specific end use(s)

Test gas/Calibration gas.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Acetylene (dissolved) (74-86-2)

Ethylene (74-85-1)

USA ACGIH	ACGIH TWA (ppm)	200 ppm
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8.2. Exposure controls

- Appropriate engineering controls : Provide adequate general and local exhaust ventilation. Systems under pressure should be regularly checked for leakages. Ensure exposure is below occupational exposure limits. Oxygen detectors should be used when asphyxiating gases may be released. Consider work permit system e.g. for maintenance activities.
- Hand protection : Wear working gloves when handling gas containers. 29CFR 1910.138: Hand Protection.
- Eye protection : Wear safety glasses with side shields. 29 CFR 1910.133: Eye and Face Protection.
- Skin and body protection : Wear suitable protective clothing, e.g. - lab coats, coveralls or flame resistant clothing.
- Respiratory protection : None necessary during normal and routine operations.
- Thermal hazard protection : None necessary during normal and routine operations.
- Environmental exposure controls : Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.
- Other information : Wear safety shoes while handling containers. 29 CFR 1910.136: Foot Protection.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Gas
Appearance	: Clear, colorless gas.
Color	: Colorless
Odor	: odorless
Odor threshold	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Relative evaporation rate (ether=1)	: Not applicable for gas-mixtures.
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Relative gas density	: Lighter or similar to air.
Solubility	: Water: Solubility in water of component(s) of the mixture : • : 1185 mg/l • : 130 mg/l
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: Without adequate ventilation formation of explosive mixtures may be possible.
Oxidizing properties	: None.
Explosive limits	: No data available

9.2. Other information

Additional information	: None.
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SECTION 10: Stability and reactivity

10.1. Reactivity

None known.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Can form explosive mixture with air.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Air. Oxidizing materials.

10.6. Hazardous decomposition products

Under normal conditions of storage and use hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
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Acetylene (dissolved) (74-86-2)	
LC50 inhalation rat (ppm)	410000 ppm/4h
ATE US (gases)	410000.00000000 ppmV/4h

Ethylene (74-85-1)	
LC50 inhalation rat (ppm)	410000 ppm/4h
ATE US (gases)	410000.00000000 ppmV/4h

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

Ethylene (74-85-1)	
IARC group	3 - Not classifiable

Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: May cause drowsiness or dizziness.

Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: May displace oxygen and cause rapid suffocation. If you feel unwell, seek medical advice.
Symptoms/injuries after skin contact	: Adverse effects not expected from this product.
Symptoms/injuries after eye contact	: Adverse effects not expected from this product.
Symptoms/injuries after ingestion	: Ingestion is not considered a potential route of exposure.
Symptoms/injuries upon intravenous administration	: Not known.
Chronic symptoms	: None known.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

Acetylene (dissolved) (74-86-2)	
Persistence and degradability	Will rapidly degrade by indirect photolysis in air. Will not undergo hydrolysis.

Ethylene (74-85-1)	
Persistence and degradability	The substance is biodegradable. Unlikely to persist.

12.3. Bioaccumulative potential

Acetylene (dissolved) (74-86-2)	
Log Pow	0.37
Bioaccumulative potential	Not expected to bioaccumulate due to the low log Kow (log Kow < 4). Refer to section 9.

Ethylene (74-85-1)	
BCF fish 1	4 - 4.6
Log Pow	1.13
Bioaccumulative potential	Not expected to bioaccumulate due to the low log Kow (log Kow < 4). Refer to section 9.

12.4. Mobility in soil

Acetylene (dissolved) (74-86-2)	
Ecology - soil	Because of its high volatility, the product is unlikely to cause ground or water pollution.

Ethylene (74-85-1)	
Ecology - soil	Because of its high volatility, the product is unlikely to cause ground or water pollution.

Acetylene (1.00% - 10.00%) in Ethylene

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12.5. Other adverse effects

- Effect on ozone layer : No additional information available
- Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

- Waste treatment methods : Contact supplier if guidance is required. Waste gas should be flared through a suitable burner with flash back arrestor. Do not discharge into areas where there is a risk of forming an explosive mixture with air.
- Waste disposal recommendations : Refer to the CGA Pamphlet P-63 "Disposal of Gases" available at www.cganet.com for more guidance on suitable disposal methods.
- Additional information : None.

SECTION 14: Transport information

- In accordance with DOT
- Transport document description : UN1954 Compressed gas, flammable, n.o.s., 2.1
- UN-No.(DOT) : 1954
- DOT NA no. : UN1954
- DOT Proper Shipping Name : Compressed gas, flammable, n.o.s.
- Department of Transportation (DOT) Hazard Classes : 2.1 - Class 2.1 - Flammable gas 49 CFR 173.115
- Hazard labels (DOT) : 2.1 - Flammable gas



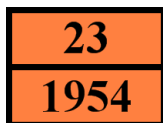
- DOT Symbols : G - Identifies PSN requiring a technical name
- DOT Packaging Exceptions (49 CFR 173.xxx) : 306
- DOT Packaging Non Bulk (49 CFR 173.xxx) : 302;305
- DOT Packaging Bulk (49 CFR 173.xxx) : 314;315
- DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : Forbidden
- DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 150 kg
- DOT Vessel Stowage Location : D - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers or one passenger per each 3 m of overall vessel length, but the material is prohibited on passenger vessels in which the limiting number of passengers is exceeded.
- DOT Vessel Stowage Other : 40 - Stow "clear of living quarters"

Additional information

- Other information : No supplementary information available.

ADR

- Transport document description : UN 1954, 2, (B/D)
- Class (ADR) : 2 - Gases
- Hazard identification number (Kemler No.) : 23
- Classification code (ADR) : 1F
- Orange plates :



- Tunnel restriction code (ADR) : B/D
- LQ : 0
- Excepted quantities (ADR) : E0

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Transport by sea

UN-No. (IMDG)	: 1954
Proper Shipping Name (IMDG)	: COMPRESSED GAS, FLAMMABLE, N.O.S.
Class (IMDG)	: 2.1 - Flammable gases

Air transport

UN-No.(IATA)	: 1954
Proper Shipping Name (IATA)	: COMPRESSED GAS, FLAMMABLE, N.O.S.
Class (IATA)	: 2

SECTION 15: Regulatory information

15.1. US Federal regulations

Ethylene (74-85-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on United States SARA Section 313

SARA Section 313 - Emission Reporting	1.0 %
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15.2. International regulations

CANADA

Acetylene (dissolved) (74-86-2)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification	Class A - Compressed Gas Class B Division 1 - Flammable Gas Class F - Dangerously Reactive Material
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Ethylene (74-85-1)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification	Class A - Compressed Gas Class B Division 1 - Flammable Gas Class D Division 2 Subdivision B - Toxic material causing other toxic effects
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EU-Regulations

Ethylene (74-85-1)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD]

15.2.2. National regulations

Ethylene (74-85-1)

Listed on AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations

Acetylene (dissolved) (74-86-2)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

Ethylene (74-85-1)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S. - Pennsylvania - RTK (Right to Know) List

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SECTION 16: Other information

- Indication of changes : Revised safety data sheet in accordance with OSHA final rule on GHS implementation promulgated March 26, 2012.
- Other information : This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR, 1910.1200. Other government regulations must be reviewed for applicability to this product.

Full text of H-phrases: see section 16:

Compressed gas	Gases under pressure Compressed gas
Dissolved gas	Gases under pressure Dissolved gas
Flam. Gas 1	Flammable gases Category 1
Liquefied gas	Gases under pressure Liquefied gas
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H220	Extremely flammable gas
H280	Contains gas under pressure; may explode if heated
H336	May cause drowsiness or dizziness

SDS US (GHS HazCom 2012)

This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR, 1910.1200. Other government regulations must be reviewed for applicability to this product. To the best of Air Liquide America Corporation's knowledge, the information contained herein is reliable and accurate as of this date; however, accuracy, suitability or completeness are not guaranteed and no warranties of any type, either express or implied, are provided. The information contained herein relates only to this specific product. If this product is combined with other materials, all component properties must be considered. Data may be changed from time to time. Be sure to consult the latest edition.