SAFETY DATA SHEET

E85



Section 1. Identification

GHS product identifier

: E85

Synonyms

: Ethanol with Conventional Unleaded Gasoline

CITGO® Material Code: 12300

Material uses : Fuel.
Code : 12300
MSDS# : 12300

Supplier's details : CITGO Petroleum Corporation

P.O. Box 4689 Houston, TX 77210 sdsvend@citgo.com

Emergency telephone

number

: Technical Contact: (832) 486-4000 Medical Emergency: (832) 486-4700 CHEMTREC Emergency: (800) 424-9300

(United States Only)

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 2

SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2

GERM CELL MUTAGENICITY - Category 1B

CARCINOGENICITY - Category 1B

TOXIC TO REPRODUCTION [Unborn child] - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) [Respiratory tract

irritation] - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE): INHALATION

[kidneys] - Category 2

ASPIRATION HAZARD - Category 1

GHS label elements

Hazard pictograms







Signal word

Hazard statements : Highly flammable liquid and vapor.

: Danger

Causes serious eye irritation.

Causes skin irritation.
May cause genetic defects.

May cause cancer.

Suspected of damaging the unborn child. May be fatal if swallowed and enters airways.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure if inhaled.

(kidneys)

Precautionary statements

Section 2. Hazards identification

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves. Wear eye or face protection. Keep away from heat, sparks, open flames and hot surfaces. - No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash hands thoroughly after handling.

Response

: Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal

 Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified

: None known.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of identification

Ethanol with Conventional Unleaded Gasoline

CITGO® Material Code: 12300

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
Ethanol	85	64-17-5
Pentane, all isomers	<3	109-66-0
Toluene	<3	108-88-3
Xylenes, mixed isomers	<3	1330-20-7
Hexane, other isomers	<3	*
Heptane, all isomers	<3	142-82-5
Benzene	<1	71-43-2
Cumene	<0.6	98-82-8
Ethylbenzene	<0.6	100-41-4
Naphthalene	<0.3	91-20-3

^{* =} Various ** = Mixture *** = Proprietary

Any concentration shown as a range is to protect confidentiality or is due to process variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Section 4. First aid measures

Inhalatio

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that gas or vapor is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute

Potential acute health effects

Eye contact : Causes eye irritation.

Inhalation : May cause respiratory irritation.

Skin contact : Causes skin irritation.

Ingestion: May be fatal if swallowed and enters airways. Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion : Adverse symptoms may include the following:

nausea or vomiting

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: If ingested, this material presents a significant aspiration and chemical pneumonitis hazard. Induction of emesis is not recommended. Consider activated charcoal and/or gastric lavage. If patient is obtunded, protect the airway by cuffed endotracheal intubation or by placement of the body in a Trendelenburg and left lateral decubitus position.

Specific treatments

Protection of first-aiders

: Treat symptomatically and supportively.

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that gas or vapor is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Extinguishing media

Suitable extinguishing media

SMALL FIRE: Steam, CO₂, dry chemical or inert gas (e.g., nitrogen). LARGE FIRE: Use foam, water fog or water spray. Water fog and spray are effective in cooling containers and adjacent structures. However, water can cause frothing and/or may not extinguish the fire. Water can be used to cool the external walls of vessels to prevent

Unsuitable extinguishing media

Hazardous thermal decomposition products

excessive pressure, ignition or explosion. : Do not use water jet.

: Decomposition products may include the following materials: carbon dioxide carbon monoxide

: Use caution when applying carbon dioxide in confined spaces.

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Avoid exposure obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not swallow. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. Non equilibrium conditions may increase the fire hazard associated with this product. Always bond receiving containers to the fill pipe before and during loading. Always confirm that receiving container is properly grounded. Bonding and grounding alone may be inadequate to eliminate fire and explosion hazards. Carefully review operations that may increase the risks such as tank and container filling, tank cleaning, sampling, gauging, loading, filtering, mixing, agitation, etc. In addition to bonding and grounding, efforts to mitigate the hazards may include, but are not limited to, ventilation, inerting and/or reduction of transfer velocities. Always keep nozzle in contact with the container throughout the loading process. Do NOT fill any portable container in or on a vehicle. Special precautions, such as reduced loading rates and increased monitoring, must be

Advice on general occupational hygiene

observed during "switch loading" operations (i.e., loading this material in tanks or shipping compartments that previously contained a dissimilar product).

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before

entering eating areas. See also Section 8 for additional information on hygiene

Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

Section 8. Exposure controls/personal protection

measures.

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Ethanol	ACGIH (United States). TWA: 1000 ppm 8 hours. OSHA (United States). TWA: 1000 ppm 8 hours. ACGIH TLV (United States, 4/2014). STEL: 1000 ppm 15 minutes. OSHA PEL (United States, 2/2013). TWA: 1000 ppm 8 hours. TWA: 1900 mg/m³ 8 hours.
Pentane, all isomers	ACGIH TLV (United States, 4/2014). TWA: 1000 ppm 8 hours.

Section 8. Exposure controls/personal protection

OSHA PEL (United States, 2/2013). TWA: 1000 ppm 8 hours. TWA: 2950 mg/m³ 8 hours. Toluene OSHA PEL Z2 (United States, 2/2013). TWA: 200 ppm 8 hours. CEIL: 300 ppm AMP: 500 ppm 10 minutes. ACGIH TLV (United States, 4/2014). TWA: 20 ppm 8 hours. Xylenes, mixed isomers ACGIH TLV (United States, 4/2014). TWA: 100 ppm 8 hours. TWA: 434 mg/m³ 8 hours. STEL: 150 ppm 15 minutes. STEL: 651 mg/m3 15 minutes. OSHA PEL (United States, 2/2013). TWA: 100 ppm 8 hours. TWA: 435 mg/m³ 8 hours. Hexane, other isomers ACGIH (United States). TWA: 500 ppm 8 hours. STEL: 1000 ppm 15 minutes. Heptane, all isomers ACGIH TLV (United States, 4/2014). TWA: 400 ppm 8 hours. TWA: 1640 mg/m³ 8 hours. STEL: 500 ppm 15 minutes. STEL: 2050 mg/m³ 15 minutes. OSHA PEL (United States, 2/2013). TWA: 500 ppm 8 hours. TWA: 2000 mg/m³ 8 hours. ACGIH TLV (United States, 4/2014). Absorbed through Benzene skin. TWA: 0.5 ppm 8 hours. TWA: 1.6 mg/m³ 8 hours. STEL: 2.5 ppm 15 minutes. STEL: 8 mg/m³ 15 minutes. OSHA PEL (United States, 2/2013). TWA: 1 ppm 8 hours. STEL: 5 ppm 15 minutes. OSHA PEL Z2 (United States, 2/2013). TWA: 10 ppm 8 hours. CEIL: 25 ppm AMP: 50 ppm 10 minutes. Cumene ACGIH TLV (United States, 4/2014). TWA: 50 ppm 8 hours. OSHA PEL (United States, 2/2013). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 245 mg/m³ 8 hours. ACGIH TLV (United States, 4/2014). Ethylbenzene TWA: 20 ppm 8 hours. OSHA PEL (United States, 2/2013). TWA: 100 ppm 8 hours. TWA: 435 mg/m³ 8 hours. Naphthalene ACGIH (United States). Absorbed through skin. TWA: 10 ppm 8 hours. STEL: 15 ppm 15 minutes. OSHA (United States). TWA: 10 ppm 8 hours. ACGIH TLV (United States, 4/2014). Absorbed through

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skin.

TWA: 10 ppm 8 hours. TWA: 52 mg/m³ 8 hours.

Section 8. Exposure controls/personal protection

OSHA PEL (United States, 2/2013).

TWA: 10 ppm 8 hours. TWA: 50 mg/m³ 8 hours.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

: Avoid skin contact with liquid. Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Leather gloves are not protective for liquid contact.

Body protection

: Avoid skin contact with liquid. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Avoid skin contact with liquid. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Leather boots are not protective for liquid contact.

Respiratory protection

: Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Physical state

: Liquid.

Color Odor : Transparent, clear to amber: Pungent, characteristic gasoline.

pН

: Not available.

Boiling point/boiling range

: 38 to 204°C (100.4 to 399.2°F)

Flash point

: Closed cup: -43°C (-45.4°F) [Tagliabue [ASTM D-56]]

Evaporation rate

: 7.5 (n-butyl acetate. = 1)

Section 9. Physical and chemical properties

Lower and upper explosive

(flammable) limits

: Lower: 1.4% Upper: 7.6%

Vapor pressure

: 1.5 kPa (11.5 mm Hg) [room temperature]

Vapor density

3 [Air = 1]

Relative density

: 0.745

Density Ibs/gal

: Estimated 6.21 lbs/gal

Gravity, °API

: Estimated 58 @ 60 F

Solubility Auto-ignition temperature : Very slightly soluble in the following materials: cold water. : 280°C (536°F)

Viscosity

: Kinematic (room temperature): <0.01 cm²/s (<1 cSt)

Section 10. Stability and reactivity

Reactivity

Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide

under US GHS Definition(s).

Chemical stability

: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas. Do not store with strong oxidizing

agents.

Incompatible materials

: Reactive or incompatible with the following materials:

oxidizing materials

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Ethanol	LC50 Inhalation Vapor	Mouse	>40000 ppm	10 minutes
	LC50 Inhalation Vapor	Rat	124700 mg/m ³	4 hours
	LD50 Oral	Guinea pig	5560 mg/kg	-
	LD50 Oral	Rabbit	6300 mg/kg	-
	LD50 Oral	Rat	7060 mg/kg	-
Toluene	LC50 Inhalation Vapor	Rat	>20 mg/l	4 hours
	LD50 Dermal	Rabbit	12267 mg/kg	_
	LD50 Oral	Rat - Male	5580 mg/kg	_
	TDLo Oral	Rat	1000 mg/kg	_
Xylenes, mixed isomers	LC50 Inhalation Vapor	Rat	5000 ppm	4 hours
	LC50 Inhalation Vapor	Rat	6700 ppm	4 hours
	LD50 Oral	Mouse	2119 mg/kg	_
	LD50 Oral	Rat	4300 mg/kg	-
	LD50 Oral	Rat	4300 mg/kg	-
Hexane, other isomers	LC50 Inhalation Vapor	Rat	48000 ppm	4 hours
Heptane, all isomers	LD50 Dermal	Rabbit	>2000 mg/kg	_
•	LD50 Oral	Rat	>5000 mg/kg	_
Benzene	LC50 Inhalation Vapor	Rat	10000 ppm	7 hours
	LD50 Oral	Mammal -	5700 mg/kg	-
		species		

		unspecified		
	LD50 Oral	Mouse	4700 mg/kg	-
	LD50 Oral	Rat	6400 mg/kg	-
Cumene	LC50 Inhalation Vapor	Mouse	10 g/m³	7 hours
	LD50 Dermal	Rabbit	12300 uL/kg	-
	LD50 Oral	Rat	2.9 g/kg	-
	LD50 Oral	Rat	4000 mg/kg	-
Ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-
Naphthalene	LD50 Oral	Rat	490 mg/kg	-

Conclusion/Summary

Ethanol: Inhalation exposure to ethanol vapor at concentrations above applicable workplace exposure levels is expected to produce eye and mucus membrane irritation. Human exposure at concentrations from 1000 to 5000 ppm produced symptoms of narcosis, stupor and unconsciousness. Subjects exposed to ethanol vapor in concentrations between 500 and 10,000 ppm experienced coughing and smarting of the eyes and nose. At 15,000 ppm there was continuous lacrimation and coughing. While extensive acute and chronic effects can be expected with ethanol consumption, ingestion is not expected to be a significant route of exposure to this product.

Pentane, all isomers: Studies of pentane isomers in laboratory animals indicate exposure to extremely high levels (roughly 10 vol.%) may induce cardiac arrhythmias (irregular heartbeats) which may be serious or fatal.

Toluene: Deliberate inhalation of toluene at high concentrations (e.g., glue sniffing and solvent abuse) can cause CNS depression, cardiac arrhythmias and death. **Xylenes, mixed isomers**: Overexposure to xylene may cause upper respiratory tract irritation, headache, cyanosis, blood serum changes, CNS damage and narcosis. Effects may be increased by the use of alcoholic beverages. Evidence of liver and kidney impairment were reported in workers recovering from a gross over-exposure. **Heptane, all isomers**: Heptane is a CNS depressant and narcosis at elevated concentrations.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Ethanol	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	0.066666667 minutes 100 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	100 microliters	-
	Skin - Mild irritant	Rabbit	-	400 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
Toluene	Eyes - Mild irritant	Rabbit	-	0.5 minutes 100	-
	Eyes - Mild irritant	Rabbit	-	milligrams 870 Micrograms	-
	Skin - Mild irritant	Pig	-	24 hours 250 microliters	-
	Skin - Mild irritant	Rabbit	-	435 milligrams	-
	Skin - Moderate irritant	Rabbit	-	500 milligrams	-
Xylenes, mixed isomers	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
D	Skin - Moderate irritant	Rabbit	-	100 Percent	-
Benzene	Eyes - Moderate irritant Skin - Mild irritant	Rabbit Rat	-	88 milligrams 8 hours 60 microliters	-

	Skin - Mild irritant	Rabbit	-	24 hours 15	-
				milligrams	
Cumene	Eyes - Mild irritant	Rabbit	-	86 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 10	-
				milligrams	
Ethylbenzene	Skin - Mild irritant	Rabbit	-	24 hours 15	-
				milligrams	
Naphthalene	Skin - Mild irritant	Rabbit	-	495	-
				milligrams	

Skin : **Xylenes**, **mixed isomers**: May cause skin irritation. **Eyes Xylenes, mixed isomers**: May cause eye irritation. : **Xylenes**, **mixed isomers**: May cause respiratory irritation.

Sensitization

Respiratory

Skin Toluene: Non-sensitizer to skin. Respiratory : Toluene: Non-sensitizer to lungs.

Mutagenicity

Conclusion/Summary : Heptane, all isomers: n-heptane was not mutagenic in the Salmonella/microsome (Ames) assay.

Carcinogenicity

Product/ingredient name	Result	Species	Dose	Exposure
Benzene	Positive - Inhalation - TD	Rat - Female	-	-

Conclusion/Summary

: Ethanol: IARC Monograph 96 (2010) identified Ethanol in alcoholic beverages as a Group 1 carcinogen.

Gasoline: IARC has determined that gasoline and gasoline exhaust are possibly carcinogenic to humans. Exposure to wholly vaporized unleaded gasoline was associated wiht kidney cancers in male rats and liver tumors in female mice. The male rat kidney tumors are specific to that species and are not relevant to human health. The significance of the tumors identified in female mice is unclear.

Classification

Product/ingredient name	OSHA	IARC	NTP
Ethanol	-	1	-
Toluene	_	3	-
Xylenes, mixed isomers	-	3	-
Benzene	+	1	Known to be a human carcinogen.
Cumene	-	2B	Reasonably anticipated to be a human carcinogen.
Ethylbenzene	_	2B	-
Naphthalene	_	2B	Reasonably anticipated to be a human carcinogen.

Reproductive toxicity

Conclusion/Summary

: Toluene: Case studies of persons abusing toluene suggest isolated incidences of adverse effects on the fetus including birth defects. Several studies of workers suggest long-term exposure may be related to small increases in spontaneous abortions and changes in some gonadotropic hormones. However, the weight of evidence does not indicate toluene is a reproductive hazard to humans. Studies in laboratory animals indicate some changes in reproductive organs following high levels of exposure, but no significant effects on mating performance or reproduction were observed. Case studies of persons abusing toluene suggest isolated incidences of adverse effects on the fetus including birth defects. Findings in laboratory animals were largely negative. Positive findings include small increases in minor skeletal and visceral malformations and developmental delays following very high levels of maternal exposure.

Teratogenicity

Product/ingredient name	Result	Species	Dose	Exposure
Benzene	Negative - Inhalation	Rat	-	-

Conclusion/Summary : No additional information.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Ethanol	Category 3	Not applicable.	Respiratory tract irritation
Pentane, all isomers	Category 3	Not applicable.	Narcotic effects
Toluene	Category 3	Not applicable.	Narcotic effects
Hexane, other isomers	Category 3	Not applicable.	Narcotic effects
Heptane, all isomers	Category 3	Not applicable.	Narcotic effects
Cumene	Category 3	Not applicable.	Respiratory tract irritation
Ethylbenzene	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
	Category 2	Inhalation	kidneys
	Category 1	Inhalation	blood system

Aspiration hazard

Name	Result
Pentane, all isomers	ASPIRATION HAZARD - Category 1
Toluene	ASPIRATION HAZARD - Category 1
Hexane, other isomers	ASPIRATION HAZARD - Category 1
Heptane, all isomers	ASPIRATION HAZARD - Category 1
Benzene	ASPIRATION HAZARD - Category 1
Cumene	ASPIRATION HAZARD - Category 1
Ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely

routes of exposure

: Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential acute health effects

Eye contact : Causes eye irritation.

Inhalation: May cause respiratory irritation.

Skin contact: Causes skin irritation.

Ingestion: May be fatal if swallowed and enters airways. Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: Adverse symptoms may include the following:

nausea or vomiting

Potential chronic health effects

General : May cause damage to organs through prolonged or repeated exposure if inhaled.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity: May cause genetic defects.

Teratogenicity : Suspected of damaging the unborn child.

Developmental effects

- : No known significant effects or critical hazards.
- Fertility effects
- : No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Ethanol	Acute EC50 17.921 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute EC50 2000 μg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 25500 µg/l Marine water	Crustaceans - Artemia	48 hours
		franciscana - Larvae	
	Acute LC50 42000 µg/l Fresh water	Fish - Oncorhynchus mykiss	4 days
	Chronic NOEC 4.995 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Chronic NOEC 0.375 ul/L Fresh water	Fish - Gambusia holbrooki -	12 weeks
		Larvae	
Toluene	Acute EC50 433 ppm Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 12500 μg/l Fresh water	Algae - Pseudokirchneriella	72 hours
		subcapitata	
	Acute EC50 11600 μg/l Fresh water	Crustaceans - Gammarus	48 hours
		pseudolimnaeus - Adult	
	Acute EC50 6000 µg/l Fresh water	Daphnia - Daphnia magna -	48 hours
		Juvenile (Fledgling, Hatchling,	
		Weanling)	
	Acute LC50 5500 µg/l Fresh water	Fish - Oncorhynchus kisutch - Fry	96 hours
	Chronic NOEC 500000 µg/l Fresh water	Algae - Pseudokirchneriella	96 hours
		subcapitata	
	Chronic NOEC 1000 µg/l Fresh water	Daphnia - Daphnia magna	21 days
Xylenes, mixed isomers	Acute EC50 90 mg/l Fresh water	Crustaceans - Cypris subglobosa	48 hours
	Acute LC50 8.5 ppm Marine water	Crustaceans - Palaemonetes	48 hours
		pugio - Adult	
	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes	48 hours
		pugio	
	Acute LC50 15700 μg/l Fresh water	Fish - Lepomis macrochirus -	96 hours
		Juvenile (Fledgling, Hatchling,	
		Weanling)	
	Acute LC50 19000 μg/l Fresh water	Fish - Lepomis macrochirus	96 hours
	Acute LC50 13400 μg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute LC50 16940 μg/l Fresh water	Fish - Carassius auratus	96 hours
Heptane, all isomers	Acute EC50 1.5 mg/l	Daphnia - Daphnia magna	48 hours
	Acute LC50 4 mg/l	Fish - Carassius auratus	24 hours
	Acute LC50 375000 μg/l Fresh water	Fish - Oreochromis mossambicus	96 hours
	Acute LC50 4924 ppm Fresh water	Fish - Gambusia affinis - Adult	96 hours
Benzene	Acute EC50 29000 µg/l Fresh water	Algae - Pseudokirchneriella	72 hours
	4 4 5050 4000000 #5 4	subcapitata	00.1
	Acute EC50 1360000 µg/l Fresh water	Algae - Scenedesmus abundans	96 hours
	Acute EC50 9230 µg/l Fresh water	Daphnia - Daphnia magna -	48 hours
	A cuta I OFO 04000 up/l Marine unater	Neonate	40 h a
	Acute LC50 21000 µg/l Marine water	Crustaceans - Artemia salina -	48 hours
	A custo I OFO F OO ul/I Freeh water	Nauplii	00 5
	Acute LC50 5.28 ul/L Fresh water	Fish - Oncorhynchus gorbuscha -	96 hours
	Chronic NOEC 4 5 to 5 4 ml/L Marino	Fry	4 weeks
	Chronic NOEC 1.5 to 5.4 ul/L Marine water	Fish - Morone saxatilis - Juvenile	4 weeks
Cumene	Acute EC50 2600 µg/l Fresh water	(Fledgling, Hatchling, Weanling) Algae - Pseudokirchneriella	72 hours
Currierie	Acute EC30 2000 µg/l Flesh water		12 Hours
	Acute EC50 7400 µg/l Fresh water	subcapitata Crustaceans - Artemia sp	48 hours
	Acate Loso 1400 µg/1 Flesii Watel	Nauplii	+0 HOUIS
	Acute EC50 10600 μg/l Fresh water	Daphnia - Daphnia magna -	48 hours
	, toute 2000 10000 µg/11 restr water	Neonate	10 Hours
		riconate	

	Acute LC50 2700 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
Ethylbenzene	Acute EC50 4600 μg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 3600 μg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute EC50 2930 μg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 5200 μg/l Marine water	Crustaceans - Americamysis bahia	48 hours
	Acute LC50 4200 μg/l Fresh water Chronic NOEC 1000 μg/l Fresh water	Fish - Oncorhynchus mykiss Algae - Pseudokirchneriella subcapitata	96 hours 96 hours
Naphthalene	Acute EC50 1.6 ppm Fresh water Acute LC50 2350 μg/l Marine water	Daphnia - Daphnia magna Crustaceans - Palaemonetes pugio	48 hours 48 hours
	Acute LC50 213 µg/l Fresh water	Fish - Melanotaenia fluviatilis - Larvae	96 hours
	Chronic NOEC 0.67 ppm Fresh water	Fish - Oncorhynchus kisutch	40 days
E85	LC50 100 mg/l	Fish	96 hours

Conclusion/Summary

Persistence and degradability

Conclusion/Summary : **Toluene**: Rapidly biodegradable in aerobic conditions.

: Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Toluene	-	-	Readily
Benzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Ethanol	-0.35	_	low
Pentane, all isomers	3.45	171	low
Toluene	2.73	8.3	low
Xylenes, mixed isomers	3.12	8.1 to 25.9	low
Heptane, all isomers	4.66	552	high
Benzene	2.13	4.27	low
Cumene	3.55	94.69	low
Ethylbenzene	3.6	-	low
Naphthalene	3.4	36.5 to 168	low

Mobility in soil

Soil/water partition coefficient (K_{oc})

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they

Section 13. Disposal considerations

have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

RCRA classification : D001, D018

United States - RCRA Toxic hazardous waste "U" List

Ingredient	CAS#	Status	Reference number
Toluene	108-88-3	Listed	U220
Xylenes, mixed isomers	1330-20-7	Listed	U239

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN 3475	UN 3475	UN 3475
UN proper shipping name	Ethanol and Gasoline Mixture	Ethanol and Gasoline Mixture	Ethanol and Gasoline Mixture
Transport hazard class(es)	3	3	3
Packing group	II	II	II
Environmental hazards	No.	No.	No.
Additional information	Packaging instruction Passenger aircraft Quantity limitation: 5 L Cargo aircraft Quantity limitation: 60 L	-	Cargo Aircraft Only Quantity limitation: 60 L Limited Quantities - Passenger Aircraft Quantity limitation: 5 L

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations

: United States inventory (TSCA 8b): All components are listed or exempted.

Clean Water Act (CWA) 307: Toluene; Benzene; Ethylbenzene; Naphthalene

Clean Water Act (CWA) 311: Toluene; Xylenes, mixed isomers; Benzene;

Ethylbenzene; Cyclohexane; Naphthalene

This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

Clean Air Act (CAA) 112 regulated flammable substances: Pentane, all isomers

SARA 302/304

Composition/information on ingredients

Section 15. Regulatory information

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Fire hazard

Immediate (acute) health hazard Delayed (chronic) health hazard

Composition/information on ingredients

Name	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Ethanol	Yes.	No.	No.	Yes.	Yes.
Pentane, all isomers	Yes.	No.	No.	Yes.	No.
Toluene	Yes.	No.	No.	Yes.	Yes.
Xylenes, mixed isomers	Yes.	No.	No.	Yes.	Yes.
Hexane, other isomers	Yes.	No.	No.	Yes.	Yes.
Heptane, all isomers	Yes.	No.	No.	Yes.	No.
Benzene	Yes.	No.	No.	Yes.	Yes.
Cumene	Yes.	No.	No.	Yes.	Yes.
Ethylbenzene	Yes.	No.	No.	Yes.	Yes.
Naphthalene	Yes.	No.	No.	Yes.	Yes.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	Toluene Xylenes, mixed isomers Benzene Ethylbenzene	108-88-3 1330-20-7 71-43-2 100-41-4	<5 <5 <1 <1
	Naphthalene	91-20-3	<1
Supplier notification	Toluene Xylenes, mixed isomers Benzene Ethylbenzene Naphthalene	108-88-3 1330-20-7 71-43-2 100-41-4 91-20-3	<5 <5 <1 <1 <1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: ETHYL ALCOHOL; PENTANE; Toluene; Xylenes,

mixed isomers; HEPTANE (N-HEPTANE)

New York : The following components are listed: Toluene; Benzene; Cumene; Benzene,

1-methylethyl-; Ethylbenzene; Naphthalene

New Jersey : The following components are listed: Gasoline

Pennsylvania : The following components are listed: E85

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Ethanol	<90	Yes.	Yes.	No.	No.
Toluene	<5	No.	Yes.	No.	7000 µg/day (ingestion)
Benzene	<1	Yes.	Yes.	6.4 µg/day (ingestion) 13 µg/day (inhalation)	24 μg/day (ingestion) 49 μg/day (inhalation)
Cumene	<1	Yes.	No.	No.	No.
Ethylbenzene	<1	Yes.	No.	41 µg/day (ingestion)	No.

E85

Section 15. Regulatory information

				54 μg/day (inhalation)		_
Naphthalene	<1	Yes.	No.	Yes.	No.	

International regulations

International lists : Australia inventory (AICS): All components are listed or exempted.

China inventory (IECSC): Not determined.

Japan inventory: Not determined.

Korea inventory: All components are listed or exempted. **Malaysia Inventory (EHS Register)**: Not determined.

New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.

Philippines inventory (PICCS): All components are listed or exempted.

Taiwan inventory (CSNN): Not determined.

Canada inventory EU Inventory

WHMIS (Canada)

All components are listed or exempted.All components are listed or exempted.

: Class B-2: Flammable liquid

Class D-2A: Material causing other toxic effects (Very toxic). Class D-2B: Material causing other toxic effects (Toxic).

Section 16. Other information

National Fire Protection Association (U.S.A.)



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History

Date of issue/Date of revision

: 5/28/2015.

Key to abbreviations

: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

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Section 16. Other information

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