HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: ACO-1 FOAMER

Revision Date: 02-Jan-2013

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: ACO-1 FOAMER

Synonyms: None Chemical Family: Acetate

Application: Foaming Agent

Manufacturer/Supplier Halliburton Energy Services

P.O. Box 1431

Duncan, Oklahoma 73536-0431

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Fluoroaliphatic polymeric esters	Mixture	30 - 60%	Not applicable	Not applicable
Ethyl acetate	141-78-6	30 - 60%	400 ppm	400 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and

other central nervous system effects. May be harmful if swallowed. Flammable.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably

mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15

minutes. Get medical attention. Remove contaminated clothing and launder before

reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water

for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek

medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

FIRE FIGHTING MEASURES

Flash Point/Range (F): 18 Flash Point/Range (C): -8 Flash Point Method: **PMCC**

Autoignition Temperature (F): Not Determined **Autoignition Temperature (C):** Not Determined Flammability Limits in Air - Lower (%): Not Determined Flammability Limits in Air - Upper (%): Not Determined

Fire Extinguishing Media Carbon Dioxide, Dry Chemicals, Foam.

Special Exposure Hazards May be ignited by heat, sparks or flames. Use water spray to cool fire exposed

surfaces. Closed containers may explode in fire. Decomposition in fire may produce

toxic gases.

Fire-Fighters

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for

fire fighting personnel.

NFPA Ratings: Health 3, Flammability 3, Reactivity 0 Health 3, Flammability 3, Reactivity 0 **HMIS Ratings:**

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Wear self-contained breathing apparatus in

enclosed areas.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Isolate spill and stop leak where safe. Remove ignition sources and work with nonsparking tools. Contain spill with sand or other inert materials. Scoop up and

remove.

HANDLING AND STORAGE

Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after **Handling Precautions**

use. Launder contaminated clothing before reuse. Ground and bond containers

when transferring from one container to another.

Storage Information Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container

closed when not in use.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas

without good cross ventilation.

Respiratory Protection Organic vapor respirator.

In high concentrations, supplied air respirator or a self-contained breathing

apparatus.

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid
Color: Amber
Odor: Pleasant

pH: Not Determined

Specific Gravity @ 20 C (Water=1): 1.05 Density @ 20 C (lbs./gallon): 8.75

Bulk Density @ 20 C (lbs/ft3): Not Determined

Boiling Point/Range (F): 171
Boiling Point/Range (C): 77

Freezing Point/Range (F):

Freezing Point/Range (C):

Not Determined

Not Determined

Vapor Pressure @ 20 C (mmHg): 76

Vapor Density (Air=1): Not Determined

Percent Volatiles: <60

Evaporation Rate (Butyl Acetate=1): Not Determined Solubility in Water (g/100ml): Partially soluble Solubility in Solvents (g/100ml): Not Determined VOCs (lbs./gallon): Not Determined Not Determined Viscosity, Dynamic @ 20 C (centipoise): Viscosity, Kinematic @ 20 C (centistokes): Not Determined Partition Coefficient/n-Octanol/Water: Not Determined Molecular Weight (g/mole): Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid Keep away from heat, sparks and flame.

Incompatibility (Materials to

Avoid)

Strong oxidizers. Strong acids. Strong alkalis. Nitrates.

Hazardous Decomposition

Products

Carbon monoxide and carbon dioxide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Inhalation May cause respiratory irritation. May cause central nervous system depression

including headache, dizziness, drowsiness, incoordination, slowed reaction time,

slurred speech, giddiness and unconsciousness.

Skin Contact May cause skin irritation. Causes drying of the skin.

Eye Contact May cause eye irritation.

Ingestion Irritation of the mouth, throat, and stomach. May cause central nervous system

depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue blurred vision, slurred speech,

giddiness, tremors and convulsions.

ACO-1 FOAMER Page 3 of 6 Aggravated Medical Conditions None known.

Chronic Effects/Carcinogenicity Repeated, excessive exposure may cause liver and blood effects.

Other Information None known.

Toxicity Tests

Oral Toxicity: LD50: > 10000 mg/kg (Rat)

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive /

Not determined

Developmental Toxicity:

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability BOD(20 Day): 0.56 g/g COD: 1.3 g/g Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: TLM96: 943 mg/l (Pimephales promelas)

Acute Crustaceans Toxicity: Not determined Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal MethodDisposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN1866, Resin Solution, 3, II, (-8 C) NAERG 127

Canadian TDG

Resin Solution, 3, UN1866, II, (-8 C)

ADR

UN1866, Resin Solution, 3, II

Air Transportation

ICAO/IATA

UN1866, Resin Solution, 3, II

Sea Transportation

IMDG

UN1866,Resin Solution, 3, II, (-8 C) EmS F-E, S-E

Other Transportation Information

Labels: Flammable Liquid

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard Chronic Health Hazard

Fire Hazard

EPA SARA (313) Chemicals This prod

This product does not contain a toxic chemical for routine annual "Toxic Chemical

Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity

EPA Reportable Spill Quantity is 1142 Gallons based on Ethyl acetate (CAS: 141-78-

6).

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does meet the criteria of a hazardous waste as

defined by the US EPA, because of:

Ignitability D001

California Proposition 65

All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law

One or more components listed.

NJ Right-to-Know Law

One or more components listed.

PA Right-to-Know Law

One or more components listed.

Canadian Regulations

Canadian DSL Inventory

All components listed on inventory or are exempt.

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Material Safety Data Sheet for this or other Halliburton

products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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END OF MSDS