

SAFETY DATA SHEET



Drill-Well™ D294 OBM Rheology Modifier

Version 1.0

Revision Date 2015-09-23

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name : Drill-Well™ D294 OBM Rheology Modifier

Use : Rheology Modifier

Company : Chevron Phillips Chemical Company LP
Drilling Specialties Company LLC
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:

Health:

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

North America: CHEMTREC 800.424.9300 or 703.527.3887

Asia: +800 CHEMCALL (+800 2436 2255) China: +86-21-22157316

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group

E-mail address : SDS@CPChem.com

Website : www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Emergency Overview

Warning

Form: viscous **Physical state:** Liquid **Color:** Black **Odor:** Mild

OSHA Hazards : Moderate eye irritant

Classification

: Eye irritation , Category 2A

Drill-Well™ D294 OBM Rheology Modifier

Version 1.0

Revision Date 2015-09-23

Labeling

Symbol(s)



Signal Word

: Warning

Hazard Statements

: H319: Causes serious eye irritation.

Precautionary Statements

: **Prevention:**

P264 Wash skin thoroughly after handling.

P280 Wear eye protection/ face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

ACGIH

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

SECTION 3: Composition/information on ingredients

Synonyms

: Rheology Modifier

Component	CAS-No.	Weight %
Di(Ethylene Glycol) Butyl Ether	112-34-5	40 - 60

SECTION 4: First aid measures

General advice

: Move out of dangerous area. Show this material safety data sheet to the doctor in attendance.

If inhaled

: If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of eye contact

: Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while

Drill-Well™ D294 OBM Rheology Modifier

Version 1.0

Revision Date 2015-09-23

rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

SECTION 5: Firefighting measures

Flash point : 124 °C (255 °F)

Unsuitable extinguishing media : High volume water jet.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Fire and explosion protection : Normal measures for preventive fire protection.

SECTION 6: Accidental release measures

Personal precautions : Use personal protective equipment.

Environmental precautions : Prevent further leakage or spillage if safe to do so.

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage**Handling**

Advice on safe handling : Do not breathe vapors/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Storage

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.

Drill-Well™ D294 OBM Rheology Modifier

Version 1.0

Revision Date 2015-09-23

SECTION 8: Exposure controls/personal protection**Ingredients with workplace control parameters****US**

Ingredients	Basis	Value	Control parameters	Note
Di(Ethylene Glycol) Butyl Ether	ACGIH	TWA	10 ppm,	*, Inhalable fraction and vapor

* 2014 Adoption

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- Respiratory protection : Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as:. Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Wear as appropriate:. Choose body protection according to the amount and concentration of the dangerous substance at the work place. Protective suit. Safety shoes.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- Form : viscous
- Physical state : Liquid
- Color : Black

Drill-Well™ D294 OBM Rheology Modifier

Version 1.0

Revision Date 2015-09-23

Odor : Mild

Safety data

Flash point : 124 °C (255 °F)

Lower explosion limit : Not applicable

Upper explosion limit : Not applicable

Oxidizing properties : No

Molecular weight : Not applicable

pH : 6 - 8

Pour point : -7 °C (20 °F)

Melting point/range : -7 °C (20 °F)

Freezing point : -68 °C (-90 °F)

Boiling point/boiling range : 230 °C (446 °F)

Vapor pressure : Not applicable

Relative density : 0.978

Solubility in other solvents : Partly soluble

SECTION 10: Stability and reactivity

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Conditions to avoid : No data available.

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Drill-Well™ D294 OBM Rheology Modifier**

Acute oral toxicity : Acute toxicity estimate: 4,017 mg/kg
Method: Calculation method

Drill-Well™ D294 OBM Rheology Modifier

Version 1.0

Revision Date 2015-09-23

Drill-Well™ D294 OBM Rheology Modifier

Acute dermal toxicity : Acute toxicity estimate: 9,213 mg/kg
Method: Calculation method

Acute toxicity estimate: 4,607 mg/kg
Method: Calculation method

Drill-Well™ D294 OBM Rheology Modifier

Skin irritation : May cause skin irritation in susceptible persons.

Drill-Well™ D294 OBM Rheology Modifier

Eye irritation : May cause irreversible eye damage.

Sensitization

Di(Ethylene Glycol) Butyl Ether : Did not cause sensitization on laboratory animals.

Repeated dose toxicity

Di(Ethylene Glycol) Butyl Ether : Species: Rat, Male and female
Sex: Male and female
Application Route: Oral
NOEL: 250 mg/kg
Lowest observable effect level: 1,000 mg/kg
Method: OCED Guideline 408
Target Organs: Blood, Liver, Kidney

Species: Rat, Male and female
Sex: Male and female
Application Route: inhalation (vapor)
NOEL: 94 mg/m3
Method: OECD Guideline 413
Target Organs: Lungs

Species: Rat, Male and female
Sex: Male and female
Application Route: Dermal
NOEL: 2,000 mg/kg
Target Organs: Skin

Reproductive toxicity

Di(Ethylene Glycol) Butyl Ether : Species: Mouse
Sex: male and female
Application Route: Oral
Dose: 0, 720, 1340, 2050mg/kg bw
Number of exposures: continuous
Test period: 14 weeks
Method: OECD Test Guideline 416
NOAEL Parent: 720 mg/kg
NOAEL F1: 720 mg/kg
NOAEL F2: 720 mg/kg
Information given is based on data obtained from similar substances.

Developmental Toxicity

Di(Ethylene Glycol) Butyl Ether : Species: Rat

Drill-Well™ D294 OBM Rheology Modifier

Version 1.0

Revision Date 2015-09-23

Ether

Application Route: Oral diet
 Dose: 25, 115, 633 mg/kg/d
 Number of exposures: GD 0 -20 d
 Method: OECD Guideline 414
 NOAEL Teratogenicity: 633 mg/kg
 NOAEL Maternal: 633 mg/kg
 No adverse effects expected

Species: Rabbit
 Application Route: Dermal
 Dose: 25, 115, 633 mg/kg/d
 Exposure time: 4 h/d
 Number of exposures: GD 8 -19 d
 Method: OECD Guideline 414
 NOAEL Teratogenicity: 1,000 mg/kg
 NOAEL Maternal: 1,000 mg/kg
 No adverse effects expected

CMR effects

Di(Ethylene Glycol) Butyl
 Ether

: Carcinogenicity: Not available
 Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects., In vivo tests did not show mutagenic effects
 Teratogenicity: Animal testing did not show any effects on fetal development.
 Reproductive toxicity: Animal testing did not show any effects on fertility.

Drill-Well™ D294 OBM Rheology Modifier

Further information : No data available.

SECTION 12: Ecological information**Toxicity to fish**

Di(Ethylene Glycol) Butyl
 Ether

: LC50: > 1,000 mg/l
 Exposure time: 96 h
 Species: *Scophthalmus maximus* (Flatfish, Flounder)
 semi-static test Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates

Di(Ethylene Glycol) Butyl
 Ether

: EC50: > 1,000 mg/l
 Exposure time: 48 h
 Species: *Acartia tonsa* (Marine Copepod)
 static test Method: ISO TC147/SC5/WG2

Toxicity to algae

Di(Ethylene Glycol) Butyl
 Ether

: EC50: > 1,000 mg/l
 Exposure time: 72 h
 Species: *Skeletonema costatum*
 Growth inhibition Method: ISO 10253

Drill-Well™ D294 OBM Rheology Modifier

Version 1.0

Revision Date 2015-09-23

Biodegradability

Di(Ethylene Glycol) Butyl Ether : aerobic
 Result: Readily biodegradable.
 76 %
 This material is expected to be readily biodegradable.

Ecotoxicology Assessment**Results of PBT assessment**

Di(Ethylene Glycol) Butyl Ether : This substance is not considered to be persistent, bioaccumulating and toxic (PBT)., This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Additional ecological information : No data available

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Drill-Well™ D294 OBM Rheology Modifier

Version 1.0

Revision Date 2015-09-23

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information**National legislation**

SARA 311/312 Hazards : Acute Health Hazard

CERCLA Reportable Quantity : This material does not contain any components with a CERCLA RQ.

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Ingredients : The following components are subject to reporting levels established by SARA Title III, Section 313:

Drill-Well™ D294 OBM Rheology Modifier

Version 1.0

Revision Date 2015-09-23

: Di(Ethylene Glycol) Butyl Ether - 112-34-5

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489):

: Di(Ethylene Glycol) Butyl Ether - 112-34-5

US State Regulations

Pennsylvania Right To Know

: Di(Ethylene Glycol) Butyl Ether - 112-34-5

New Jersey Right To Know

: Di(Ethylene Glycol) Butyl Ether - 112-34-5

California Prop. 65
Ingredients

: This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Notification status

Europe REACH	:	On the inventory, or in compliance with the inventory
United States of America TSCA	:	On TSCA Inventory
Canada DSL	:	This product contains one or several components that are not on the Canadian DSL nor NDSL.
Australia AICS	:	Not in compliance with the inventory
New Zealand NZIoC	:	Not in compliance with the inventory
Japan ENCS	:	Not in compliance with the inventory
Korea KECI	:	Not in compliance with the inventory
Philippines PICCS	:	Not in compliance with the inventory
China IECSC	:	Not in compliance with the inventory

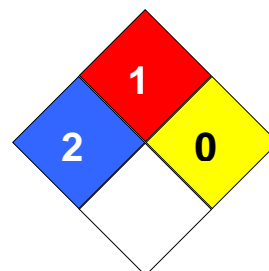
Drill-Well™ D294 OBM Rheology Modifier

Version 1.0

Revision Date 2015-09-23

SECTION 16: Other information

NFPA Classification : Health Hazard: 2
Fire Hazard: 1
Reactivity Hazard: 0

**Further information**

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act

Drill-Well™ D294 OBM Rheology Modifier

Version 1.0

Revision Date 2015-09-23

KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		