

SAFETY DATA SHEET



Pure-Oil™ 215 base fluid

Version 1.5

Revision Date 2017-03-01

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name : Pure-Oil™ 215 base fluid
Material : 1115724

Use : Drilling Fluid Additive

Company : Chevron Phillips Chemical Company LP
Drilling Specialties Company LLC
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:

Health:

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: +800 CHEMCALL (+800 2436 2255) China: +86-21-22157316

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

: Aspiration hazard, Category 1

Labeling

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Symbol(s)

:



Signal Word

:

Danger

Hazard Statements

: H304: May be fatal if swallowed and enters airways.

Precautionary Statements

:

Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.

P331 Do NOT induce vomiting.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

ACGIH

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

SECTION 3: Composition/information on ingredients

Synonyms

:

oil, base oil

Component	CAS-No.	Weight %
Polymerization bottoms	64741-71-5	100

SECTION 4: First aid measures

General advice

:

Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled

:

If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of eye contact

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Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed

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Keep respiratory tract clear. Do NOT induce vomiting. Do not

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give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

- Flash point : > 98 °C (> 208 °F)
Method: ASTM D 93
- Unsuitable extinguishing media : High volume water jet.
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Fire and explosion protection : Normal measures for preventive fire protection.

SECTION 6: Accidental release measures

- Personal precautions : Use personal protective equipment. Ensure adequate ventilation.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage**Handling**

- Advice on safe handling : Do not breathe vapors/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Storage

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and

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kept upright to prevent leakage. Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- | | | |
|--------------------------|---|--|
| Respiratory protection | : | Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as:. Air-Purifying Respirator for Dusts and Mists / P100. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection. |
| Hand protection | : | The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. |
| Eye protection | : | Eye wash bottle with pure water. Tightly fitting safety goggles. |
| Skin and body protection | : | Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Protective suit. Safety shoes. |
| Hygiene measures | : | When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday. |

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- | | | |
|----------------|---|-------------|
| Physical state | : | Liquid |
| Color | : | Pale yellow |

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Safety data

Flash point	: > 98 °C (> 208 °F) Method: ASTM D 93
Pour point	: -60 °C (-76 °F)
Boiling point/boiling range	: 235 - 275 °C (455 - 527 °F) Method: ASTM D 86
Density	: 797 kg/m3

SECTION 10: Stability and reactivity

Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
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Possibility of hazardous reactions

Conditions to avoid	: No data available.
Other data	: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Acute oral toxicity**

Polymerization bottoms	: LD50: > 5,000 mg/kg Species: Rat
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Acute dermal toxicity

Polymerization bottoms	: LD50: > 2,000 mg/kg Species: Rat
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Skin irritation

Polymerization bottoms	: May irritate skin.
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Eye irritation

Polymerization bottoms	: No eye irritation.
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Sensitization

Polymerization bottoms	: Did not cause sensitization on laboratory animals.
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Repeated dose toxicity

Polymerization bottoms	: No adverse effects expected
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Reproductive toxicity

Polymerization bottoms : No adverse effects expected

Aspiration toxicity

Polymerization bottoms : May be fatal if swallowed and enters airways.

Pure-Oil™ 215 base fluid**Further information** : Solvents may degrease the skin.**SECTION 12: Ecological information****Toxicity to fish**Polymerization bottoms : LL50: > 1,000 mg/l
Exposure time: 96 h
Species: Oncorhynchus mykiss (rainbow trout)**Toxicity to daphnia and other aquatic invertebrates**Polymerization bottoms : EL50: > 100 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
static test Method: OECD Test Guideline 202**Toxicity to algae**Polymerization bottoms : EL50: > 1,000 mg/l
Exposure time: 96 h
Species: Selenastrum capricornutum (green algae)**Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)**Polymerization bottoms : NOEC: 5 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
static renewal
Method: OECD Test Guideline 211**Biodegradability**Polymerization bottoms : 0 %
Testing period: 28 d
This material is not expected to be readily biodegradable.**Ecotoxicology Assessment****Results of PBT assessment**

Polymerization bottoms : Non-classified PBT substance, Non-classified vPvB substance

Additional ecological information : This material is not expected to be harmful to aquatic organisms.

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SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

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ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information**National legislation**

CERCLA Reportable Quantity : This material does not contain any components with a CERCLA RQ.

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Ingredients : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

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US State Regulations

Pennsylvania Right To Know

: No components are subject to the Pennsylvania Right to Know Act.

New Jersey Right To Know

: No components are subject to the New Jersey Right to Know Act.

California Prop. 65
Ingredients

: This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Notification status

Europe REACH

: Not in compliance with the inventory

United States of America (USA)

: On TSCA Inventory

TSCA

Canada DSL

: All components of this product are on the Canadian DSL

Australia AICS

: On the inventory, or in compliance with the inventory

New Zealand NZIoC

: Not in compliance with the inventory

Japan ENCS

: Not in compliance with the inventory

Korea KECI

: On the inventory, or in compliance with the inventory

Philippines PICCS

: On the inventory, or in compliance with the inventory

China IECSC

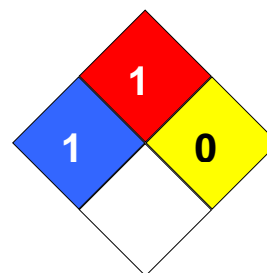
: On the inventory, or in compliance with the inventory

SECTION 16: Other information**NFPA Classification**

: Health Hazard: 1

Fire Hazard: 1

Reactivity Hazard: 0

**Further information**

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the

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specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		