

AlphaPlus® 1-Octene

Version 1.14

Revision Date 2017-03-13

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : AlphaPlus® 1-Octene
Material : 1117428, 1064097, 1021765, 1015426, 1037082

Company : Chevron Phillips Chemical Company LP
Normal Alpha Olefins (NAO)
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:**Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: +800 CHEMCALL (+800 2436 2255) China: +86-21-22157316

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

: Flammable liquids, Category 2
Aspiration hazard, Category 1

Labeling

Symbol(s)



Signal Word

: Danger

AlphaPlus® 1-Octene

Version 1.14

Revision Date 2017-03-13

Hazard Statements : H225: Highly flammable liquid and vapor.
H304: May be fatal if swallowed and enters airways.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces.
No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P331 Do NOT induce vomiting.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Storage:
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

ACGIH

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

SECTION 3: Composition/information on ingredients

Synonyms : Octene-n-1
Octene-1 (C8)
AlphaPlus™ NAO 8
C8H16

Molecular formula : C8H16

| Component | CAS-No. | Weight % |
|------------------|-----------|----------|
| 1-Octene | 111-66-0 | 95 - 100 |
| 2-Ethyl-1-Hexene | 1632-16-2 | 1 - 5 |

AlphaPlus® 1-Octene

Version 1.14

Revision Date 2017-03-13

SECTION 4: First aid measures

- General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Symptoms of poisoning may appear several hours later. Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
- In case of skin contact : If on skin, rinse well with water. If on clothes, remove clothes.
- In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

- Flash point : 13 °C (55 °F)
Method: Tag closed cup
- Autoignition temperature : 221 °C (430 °F)
- Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO₂). Dry chemical.
- Unsuitable extinguishing media : High volume water jet.
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
- Fire and explosion protection : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.
- Hazardous decomposition products : Carbon oxides.

AlphaPlus® 1-Octene

Version 1.14

Revision Date 2017-03-13

SECTION 6: Accidental release measures

- Personal precautions : Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7: Handling and storage**Handling**

- Advice on safe handling : Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary, but may not by themselves be sufficient. Review all operations, which have the potential to generating and accumulation of electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures. For more information, refer to OSHA Standard 29 CFR 1910.106 "Flammable and Combustible Liquids"; National Fire Protection Association (NFPA 77), "Recommended Practice on Static Electricity"; and/or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising Out of Static, Lightning, and stray Currents".
- Advice on protection against fire and explosion : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Storage

- Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

AlphaPlus® 1-Octene

Version 1.14

Revision Date 2017-03-13

SECTION 8: Exposure controls/personal protection**Ingredients with workplace control parameters****US**

| Ingredients | Basis | Value | Control parameters | Note |
|-------------|---------|-------|--------------------|------|
| 1-Octene | US WEEL | TWA | 75 ppm, | |

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- Form : Liquid
- Physical state : Liquid
- Color : Clear, colorless

AlphaPlus® 1-Octene

Version 1.14

Revision Date 2017-03-13

Safety data

| | |
|--|--|
| Flash point | : 13 °C (55 °F) Method: Tag closed cup |
| Lower explosion limit | : 0.7 %(V) |
| Upper explosion limit | : 6.8 %(V) |
| Oxidizing properties | : no |
| Autoignition temperature | : 221 °C (430 °F) |
| Molecular formula | : C ₈ H ₁₆ |
| Molecular weight | : 112.24 g/mol |
| pH | : No data available |
| Pour point | : Not applicable |
| Boiling point/boiling range | : 121 °C (250 °F) |
| Vapor pressure | : 1.75 kPa at 20 °C (68 °F) 15.30 kPa at 65 °C (149 °F) |
| Relative density | : 0.72 at 15.6 °C (60.1 °F) |
| Density | : 719 kg/m ³ at 15 °C (59 °F) 710 kg/m ³ at 20 °C (68 °F) 690 kg/m ³ at 50 °C (122 °F) |
| Water solubility | : Soluble in hydrocarbon solvents; insoluble in water. |
| Partition coefficient: n-octanol/water | : No data available |
| Viscosity, kinematic | : 0.38 cSt at 40 °C (104 °F) |
| Relative vapor density | : 3.9 (Air = 1.0) |
| Evaporation rate | : No data available |
| Percent volatile | : > 99 % |

Other information

AlphaPlus® 1-Octene

Version 1.14

Revision Date 2017-03-13

Conductivity : 2.9 pSm
Method: ASTM D4308

SECTION 10: Stability and reactivity

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Conditions to avoid : Heat, sparks, fire, and oxidizing agents.

Materials to avoid : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

Hazardous decomposition products : Carbon oxides

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Acute oral toxicity**

1-Octene : LD50: > 10,000 mg/kg
Species: Rat
Sex: male and female
Method: Fixed Dose Method

**AlphaPlus® 1-Octene
Skin irritation**

: Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.

**AlphaPlus® 1-Octene
Eye irritation**

: No eye irritation.

Sensitization

1-Octene : Did not cause sensitization on laboratory animals.

Repeated dose toxicity

1-Octene : Species: Rat, Male and female
Sex: Male and female
Application Route: Oral diet
Dose: 0, 100, 500, 1000 mg/kg
Exposure time: 13 wk
Number of exposures: daily
NOEL: 1,000 mg/kg
Method: OCED Guideline 408
Information given is based on data obtained from similar substances.

AlphaPlus® 1-Octene

Version 1.14

Revision Date 2017-03-13

Species: Rat, Male and female
 Sex: Male and female
 Application Route: Inhalation
 Dose: 0, 300, 1000, 3000 ppm
 Exposure time: 13 wk
 Number of exposures: 6 hrs/d, 5 d/wk
 NOEL: 3000 ppm
 Method: OECD Guideline 413
 Information given is based on data obtained from similar substances.

Reproductive toxicity

1-Octene

: Species: Rat
 Sex: male
 Application Route: Oral diet
 Dose: 0, 100, 500, or 1000 mg/kg
 Exposure time: 44 D
 Number of exposures: daily
 Method: OECD Guideline 421
 NOAEL Parent: 1,000 mg/kg
 NOAEL F1: 1,000 mg/kg

Species: Rat
 Sex: female
 Application Route: Oral diet
 Dose: 0, 100, 500, or 1000 mg/kg
 Exposure time: 41-55 D
 Number of exposures: daily
 Method: OECD Guideline 421
 NOAEL Parent: 1,000 mg/kg
 NOAEL F1: 1,000 mg/kg

**AlphaPlus® 1-Octene
Aspiration toxicity**

: May be fatal if swallowed and enters airways.
 Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.

CMR effects

1-Octene

: Carcinogenicity: Not available
 Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
 Teratogenicity: Not available
 Reproductive toxicity: Animal testing did not show any effects on fertility.

**AlphaPlus® 1-Octene
Further information**

: Solvents may degrease the skin.

SECTION 12: Ecological information**Toxicity to fish**

1-Octene : LC50: 0.87 mg/l

AlphaPlus® 1-Octene

Version 1.14

Revision Date 2017-03-13

Exposure time: 96 h
 Species: Oncorhynchus mykiss (rainbow trout)
 semi-static test Method: OECD Test Guideline 203
 Information given is based on data obtained from similar substances.

Toxicity to daphnia and other aquatic invertebrates

1-Octene : EC50: 1 mg/l
 Exposure time: 48 h
 Species: Daphnia magna (Water flea)
 static test Method: OECD Test Guideline 202
 Information given is based on data obtained from similar substances.

Toxicity to algae

1-Octene : EC50: 1 - 10 mg/l
 Exposure time: 96 h
 Species: Pseudokirchneriella subcapitata (microalgae)
 Method: OECD Test Guideline 201
 Information given is based on data obtained from similar substances.

Elimination information (persistence and degradability)

Biodegradability : This material is expected to be readily biodegradable.

Ecotoxicology Assessment

Acute aquatic toxicity

1-Octene : Very toxic to aquatic life.

2-Ethyl-1-Hexene : Toxic to aquatic life.

Chronic aquatic toxicity

1-Octene : Very toxic to aquatic life with long lasting effects.

2-Ethyl-1-Hexene : Toxic to aquatic life with long lasting effects.

Results of PBT assessment

1-Octene : Non-classified PBT substance, Non-classified vPvB substance

Additional ecological information

: Very toxic to aquatic life with long lasting effects.

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Very toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

AlphaPlus® 1-Octene

Version 1.14

Revision Date 2017-03-13

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, II

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, II, (13 °C), MARINE POLLUTANT, (1-OCTENE)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, II

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, II, (D/E), ENVIRONMENTALLY HAZARDOUS, (1-OCTENE)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, II, ENVIRONMENTALLY HAZARDOUS, (1-OCTENE)

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, II, ENVIRONMENTALLY HAZARDOUS, (1-OCTENE)

AlphaPlus® 1-Octene

Version 1.14

Revision Date 2017-03-13

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**SECTION 15: Regulatory information****National legislation**

SARA 311/312 Hazards : Fire Hazard
Acute Health Hazard

EPCRA - EMERGENCY PLANNING COMMUNITY RIGHT - TO - KNOW

CERCLA Reportable Quantity : This material does not contain any components with a CERCLA RQ.

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Ingredients : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

AlphaPlus® 1-Octene

Version 1.14

Revision Date 2017-03-13

US State Regulations

Pennsylvania Right To Know
: 1-Octene - 111-66-0

New Jersey Right To Know
: 1-Octene - 111-66-0

California Prop. 65
Ingredients : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Notification status

Europe REACH : This mixture contains only ingredients which have been registered according to Regulation (EU) No. 1907/2006 (REACH).

United States of America (USA)
TSCA : On TSCA Inventory

Canada DSL : All components of this product are on the Canadian DSL

Australia AICS : On the inventory, or in compliance with the inventory

New Zealand NZIoC : On the inventory, or in compliance with the inventory

Japan ENCS : On the inventory, or in compliance with the inventory

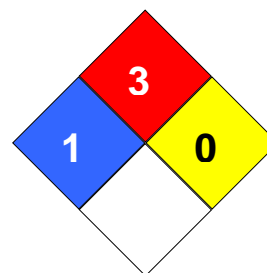
Korea KECI : On the inventory, or in compliance with the inventory

Philippines PICCS : On the inventory, or in compliance with the inventory

China IECSC : On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 1
Fire Hazard: 3
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : PE0017

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

AlphaPlus® 1-Octene

Version 1.14

Revision Date 2017-03-13

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

| | | | |
|--------|--|-------|--|
| ACGIH | American Conference of Government Industrial Hygienists | LD50 | Lethal Dose 50% |
| AICS | Australia, Inventory of Chemical Substances | LOAEL | Lowest Observed Adverse Effect Level |
| DSL | Canada, Domestic Substances List | NFPA | National Fire Protection Agency |
| NDSL | Canada, Non-Domestic Substances List | NIOSH | National Institute for Occupational Safety & Health |
| CNS | Central Nervous System | NTP | National Toxicology Program |
| CAS | Chemical Abstract Service | NZIoC | New Zealand Inventory of Chemicals |
| EC50 | Effective Concentration | NOAEL | No Observable Adverse Effect Level |
| EC50 | Effective Concentration 50% | NOEC | No Observed Effect Concentration |
| EGEST | EOSCA Generic Exposure Scenario Tool | OSHA | Occupational Safety & Health Administration |
| EOSCA | European Oilfield Specialty Chemicals Association | PEL | Permissible Exposure Limit |
| EINECS | European Inventory of Existing Chemical Substances | PICCS | Philippines Inventory of Commercial Chemical Substances |
| MAK | Germany Maximum Concentration Values | PRNT | Presumed Not Toxic |
| GHS | Globally Harmonized System | RCRA | Resource Conservation Recovery Act |
| >= | Greater Than or Equal To | STEL | Short-term Exposure Limit |
| IC50 | Inhibition Concentration 50% | SARA | Superfund Amendments and Reauthorization Act. |
| IARC | International Agency for Research on Cancer | TLV | Threshold Limit Value |
| IECSC | Inventory of Existing Chemical Substances in China | TWA | Time Weighted Average |
| ENCS | Japan, Inventory of Existing and New Chemical Substances | TSCA | Toxic Substance Control Act |
| KECI | Korea, Existing Chemical Inventory | UVCB | Unknown or Variable Composition, Complex Reaction Products, and Biological Materials |
| <= | Less Than or Equal To | WHMIS | Workplace Hazardous Materials Information System |
| LC50 | Lethal Concentration 50% | | |