

**Sulfur Control Type G**

Version 2.1

Revision Date 2014-06-13

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Trade name : Sulfur Control Type G
Material : 1096738

Use : Chemical intermediate

Company : Chevron Phillips Chemical Company LP
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:**Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

North America: CHEMTREC 800.424.9300 or 703.527.3887

Asia: +800 CHEMCALL (+800 2436 2255)

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group
E-mail address : MSDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Emergency Overview**Danger**

Form: Pellets **Physical state:** Solid **Color:** White **Odor:** Odorless

OSHA Hazards : Corrosive

Classification

: Corrosive to Metals , Category 1
Skin corrosion , Category 1B
Serious eye damage , Category 1

Labeling

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Symbol(s)

:



Signal Word

:

Danger

Hazard Statements

:

H290: May be corrosive to metals.

H314: Causes severe skin burns and eye damage.

Precautionary Statements

:

Prevention:

P234 Keep only in original container.

P260 Do not breathe dust/fume/gas/mist/vapors/spray.

P264 Wash skin thoroughly after handling.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER or doctor/ physician.

P363 Wash contaminated clothing before reuse.

P390 Absorb spillage to prevent material damage.

Storage:

P405 Store locked up.

P406 Store in corrosive resistant stainless steel container with a resistant liner.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

ACGIH

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

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SECTION 3: Composition/information on ingredients

Synonyms : Catalyst G
CPChem Sulfur Control G

Molecular formula : Mixture

| Component | CAS-No. | Weight % |
|-----------------|------------|----------|
| Alumina Oxide | 1344-28-1 | 70 - 95 |
| Potassium Oxide | 12136-45-7 | 5 - 20 |

SECTION 4: First aid measures

General advice : Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.

If inhaled : If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point : Not applicable

Autoignition temperature : Not applicable

Unsuitable extinguishing media : High volume water jet.

Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Special protective equipment for fire-fighters : Wear self contained breathing apparatus for fire fighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and

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- contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Fire and explosion protection : Avoid dust formation. Provide appropriate exhaust ventilation at places where dust is formed.
- Hazardous decomposition products : None.

SECTION 6: Accidental release measures

- Personal precautions : Use personal protective equipment. Avoid dust formation. Avoid breathing dust.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for cleaning up : Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage**Handling**

- Advice on safe handling : Avoid formation of respirable particles. Do not breathe vapors/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Avoid dust formation. Provide appropriate exhaust ventilation at places where dust is formed.

Storage

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**Ingredients with workplace control parameters**

US

| Ingredients | Basis | Value | Control parameters | Note |
|---------------|------------|-------|--------------------|---------------------------------|
| Alumina Oxide | OSHA Z-1-A | TWA | 10 mg/m3 | Total |
| | OSHA Z-1-A | TWA | 5 mg/m3 | Respirable fraction |
| | ACGIH | TWA | 1 mg/m3 | A4, varies, Respirable fraction |
| | OSHA Z-1 | TWA | 15 mg/m3 | total dust |
| | OSHA Z-1 | TWA | 5 mg/m3 | respirable fraction |

A4 Not classifiable as a human carcinogen
varies varies

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits.

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Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- | | | |
|--------------------------|---|---|
| Respiratory protection | : | Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Dusts and Mists / P100. Air-Purifying Respirator for Dusts and Mists. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection. |
| Hand protection | : | The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. |
| Eye protection | : | Eye wash bottle with pure water. |
| Skin and body protection | : | Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Protective suit. Complete head face and neck protection. Footwear protecting against chemicals. Safety shoes. |
| Hygiene measures | : | When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday. |

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- | | | |
|----------------|---|----------|
| Form | : | Pellets |
| Physical state | : | Solid |
| Color | : | White |
| Odor | : | Odorless |

Safety data

- | | | |
|-----------------------|---|----------------|
| Flash point | : | Not applicable |
| Lower explosion limit | : | Not applicable |
| Upper explosion limit | : | Not applicable |

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| | |
|--|---|
| Oxidizing properties | : No |
| Autoignition temperature | : Not applicable |
| Molecular formula | : Mixture |
| Molecular weight | : Not applicable |
| pH | : Not applicable |
| Melting point/range | : 1,648.9 - 2,204.4 °C (3,000.0 - 3,999.9 °F) |
| Boiling point/boiling range | : No data available |
| Vapor pressure | : No data available |
| Relative density | : 0.7 |
| Density | : 35 - 40 LB/FT3 |
| Water solubility | : Negligible |
| Partition coefficient: n-octanol/water | : No data available |
| Viscosity, kinematic | : Not applicable |
| Relative vapor density | : Not applicable |
| Evaporation rate | : Not applicable |

SECTION 10: Stability and reactivity

| | |
|--------------------|--|
| Chemical stability | : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure. |
|--------------------|--|

Possibility of hazardous reactions

| | |
|---------------------|---|
| Conditions to avoid | : No data available. |
| Other data | : No decomposition if stored and applied as directed. |

SECTION 11: Toxicological information

| | |
|--|---------------------|
| Sulfur Control Type G Acute oral toxicity | : No data available |
| Sulfur Control Type G Acute inhalation toxicity | : No data available |

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Sulfur Control Type G**Acute dermal toxicity** : No data available**Sulfur Control Type G****Skin irritation** : Extremely corrosive and destructive to tissue.**Sulfur Control Type G****Eye irritation** : May cause irreversible eye damage.**Sulfur Control Type G****Aspiration toxicity** : No aspiration toxicity classification.**Sulfur Control Type G****Further information** : No data available.**SECTION 12: Ecological information****Toxicity to fish**

Alumina Oxide : NOEC: > 100 mg/l
Exposure time: 96 h
Species: Salmo salar (Atlantic salmon)
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates

Alumina Oxide : EC50: > 100 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 202

Toxicity to algae

Alumina Oxide : NOEC: > 100 mg/l
Exposure time: 72 h
Species: Selenastrum capricornutum (algae)
Method: OECD Test Guideline 201

Elimination information (persistence and degradability)

Biodegradability : This material is not expected to be readily biodegradable.

Ecotoxicology Assessment

Additional ecological information : This material is not expected to be harmful to aquatic organisms.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

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Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the MSDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

UN3262, CORROSIVE SOLID, BASIC, INORGANIC, N.O.S., (POTASSIUM OXIDE), 8, II

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN3262, CORROSIVE SOLID, BASIC, INORGANIC, N.O.S., (POTASSIUM OXIDE), 8, II

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN3262, CORROSIVE SOLID, BASIC, INORGANIC, N.O.S., (POTASSIUM OXIDE), 8, II

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN3262, CORROSIVE SOLID, BASIC, INORGANIC, N.O.S., (POTASSIUM OXIDE), 8, II,
(E)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

UN3262, CORROSIVE SOLID, BASIC, INORGANIC, N.O.S., (POTASSIUM OXIDE), 8, II

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN3262, CORROSIVE SOLID, BASIC, INORGANIC, N.O.S., (POTASSIUM OXIDE), 8, II

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

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SECTION 15: Regulatory information**National legislation****SARA 311/312 Hazards** : Acute Health Hazard

CERCLA Reportable Quantity : This material does not contain any components with a CERCLA RQ.

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Ingredients : The following components are subject to reporting levels established by SARA Title III, Section 313:

: Alumina Oxide - 1344-28-1

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

US State Regulations

Pennsylvania Right To Know : Alumina Oxide - 1344-28-1

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New Jersey Right To Know

: Alumina Oxide - 1344-28-1
 Potassium Oxide - 12136-45-7

**California Prop. 65
Ingredients**

: This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Notification status**Europe REACH**

: A substance or substances in this product is not registered or notified to be registered. Importation or manufacture of this product is still permitted provided that it does not exceed the REACH minimum threshold quantity of the non-regulated substances.

United States of America TSCA

: On the inventory, or in compliance with the inventory

Canada DSL

: On the inventory, or in compliance with the inventory

Australia AICS

: On the inventory, or in compliance with the inventory

New Zealand NZIoC

: On the inventory, or in compliance with the inventory

Japan ENCS

: On the inventory, or in compliance with the inventory

Korea KECI

: On the inventory, or in compliance with the inventory

Philippines PICCS

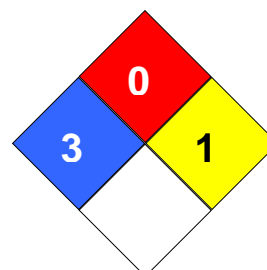
: On the inventory, or in compliance with the inventory

China IECSC

: On the inventory, or in compliance with the inventory

SECTION 16: Other information**NFPA Classification**

: Health Hazard: 3
 Fire Hazard: 0
 Reactivity Hazard: 1

**Further information**

Legacy SDS Number : 3525

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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| Key or legend to abbreviations and acronyms used in the safety data sheet | | | |
|---|--|-------|--|
| ACGIH | American Conference of Government Industrial Hygienists | LD50 | Lethal Dose 50% |
| AICS | Australia, Inventory of Chemical Substances | LOAEL | Lowest Observed Adverse Effect Level |
| DSL | Canada, Domestic Substances List | NFPA | National Fire Protection Agency |
| NDSL | Canada, Non-Domestic Substances List | NIOSH | National Institute for Occupational Safety & Health |
| CNS | Central Nervous System | NTP | National Toxicology Program |
| CAS | Chemical Abstract Service | NZIoC | New Zealand Inventory of Chemicals |
| EC50 | Effective Concentration | NOAEL | No Observable Adverse Effect Level |
| EC50 | Effective Concentration 50% | NOEC | No Observed Effect Concentration |
| EGEST | EOSCA Generic Exposure Scenario Tool | OSHA | Occupational Safety & Health Administration |
| EOSCA | European Oilfield Specialty Chemicals Association | PEL | Permissible Exposure Limit |
| EINECS | European Inventory of Existing Chemical Substances | PICCS | Philippines Inventory of Commercial Chemical Substances |
| MAK | Germany Maximum Concentration Values | PRNT | Presumed Not Toxic |
| GHS | Globally Harmonized System | RCRA | Resource Conservation Recovery Act |
| >= | Greater Than or Equal To | STEL | Short-term Exposure Limit |
| IC50 | Inhibition Concentration 50% | SARA | Superfund Amendments and Reauthorization Act. |
| IARC | International Agency for Research on Cancer | TLV | Threshold Limit Value |
| IECSC | Inventory of Existing Chemical Substances in China | TWA | Time Weighted Average |
| ENCS | Japan, Inventory of Existing and New Chemical Substances | TSCA | Toxic Substance Control Act |
| KECI | Korea, Existing Chemical Inventory | UVCB | Unknown or Variable Composition, Complex Reaction Products, and Biological Materials |
| <= | Less Than or Equal To | WHMIS | Workplace Hazardous Materials Information System |
| LC50 | Lethal Concentration 50% | | |