DEHA (N,N-Diethylhydroxylamine), 98%

Version 2.0 Revision Date 2015-02-02

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name	:	DEHA (N,N-Diethylhydroxylamine), 98%
Material	:	1113508, 1102492, 1103898, 1032840
Use	:	Oxygen Scavenger, Short stop for free-radical polymerizations
Company	:	Chevron Phillips Chemical Company LP Specialty Chemicals 10001 Six Pines Drive The Woodlands, TX 77380

Emergency telephone:

Health:
866.442.9628 (North America)
1.832.813.4984 (International)
Transport:
North America: CHEMTREC 800.424.9300 or 703.527.3887
Asia: +800 CHEMCALL (+800 2436 2255) China:+86-21-22157316
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department	:	Product Safety and Toxicology Group
E-mail address	:	SDS@CPChem.com
Website	:	www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture
This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Emergency Overview

Warning

Form: Liquid **Physical state**: Liquid **Color**: Colorless to light yellow **Odor**: amine

OSHA Hazards : Combustible Liquid, Harmful by skin absorption., Harmful by inhalation.

Classification

: Flammable liquids , Category 3
Acute toxicity , Category 4 , Inhalation
Acute toxicity , Category 4 , Dermal

Specific target organ systemic toxicity - single exposure , Category 3 , Respiratory system

Labeling

Symbol(s) :

Signal Word : Warning

Hazard Statements : H226: Flammable liquid and vapor.
H312 + H332: Harmful in contact with skin or if inhaled.
H335: May cause respiratory irritation.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P312 Call a POISON CENTER or doctor/ physician if you feel unwell.
P363 Wash contaminated clothing before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
Storage:
P403 + P235 Store in a well-ventilated place. Keep cool.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity:

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

ACGIH No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

SECTION 3: Composition/information on ingredients

Synonyms : Ethanamine, N-Ethyl-N-Hydroxy Amine- (98%)

Molecular formula : (C2H5)2-N-OH

Component	CAS-No.	Weight %
Diethylhydroxylamine	3710-84-7	98

SECTION 4: First aid measures

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Symptoms of poisoning may appear several hours later. Do not leave the victim unattended.

If inhaled : Move to fresh air. If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact : Take victim immediately to hospital. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point : 46 °C (115 °F)

Autoignition temperature : No data available

Unsuitable extinguishing media : High volume water jet.

Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed

containments. Use a water spray to cool fully closed containers.

Fire and explosion protection	:	Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Keep away from open flames, hot surfaces and sources of ignition.
Hazardous decomposition products	:	Nitrogen oxides (NOx). Carbon oxides.

SECTION 6: Accidental release measures

Personal precautions	:	Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods for cleaning up	:	Neutralize with acid. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7: Handling and storage

Handling

Advice on safe handling	:	Avoid formation of aerosol. Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.
Advice on protection against fire and explosion	:	Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers	:	No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection

Ingredients with workplace control parameters

US

Ingredients	Basis	Value	Control parameters	Note
Diethylhydroxylamine	ACGIH	TWA	2 ppm,	*,

* 2013 Adoption

Immediately Dangerous to Life or Health Concentrations (IDLH)

Substance name	CAS-No.	Control parameters	Update
Diethylamine	109-89-7	Immediately Dangerous to Life or Health Concentration Value 200 parts per million	1995-03-01

Personal protective equipment

Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as:. Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Form : Liquid
Physical state : Liquid

Color	:	Colorless to light yellow
Odor	:	amine

Safety data

Flash point	:	46 °C (115 °F)
Lower explosion limit	:	1.7 %(V)
Upper explosion limit	:	11.2 %(V)
Oxidizing properties	:	no
Autoignition temperature	:	No data available
Molecular formula	:	(C2H5)2-N-OH
Molecular weight	:	89.15 g/mol
pH	:	10.2
Freezing point	:	-6 °C (21 °F)
pour point		No data available
Boiling point/boiling range	:	125 - 132 °C (257 - 270 °F)
Vapor pressure	:	3.36 MMHG at 25 °C (77 °F)
Relative density	:	0.87, 20 °C(68 °F)
Density	:	0.86 G/ML
Water solubility	:	Partly soluble
Partition coefficient: n-octanol/water	:	No data available
Viscosity, kinematic	:	No data available
Relative vapor density	:	1 (Air = 1.0)
Evaporation rate	:	No data available
Percent volatile	:	> 99 %

SECTION 10: Stability and reactivity

Chemical stability	:	This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Conditions to avoid	:	No data available.
Hazardous decomposition products	:	Nitrogen oxides (NOx) Carbon oxides
Other data	:	No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

DEHA (N,N-Diethylhydroxylamine), 98%
Acute oral toxicity : LD50: 2,190 mg/kg
Species: rat

DEHA (N,N-Diethylhydroxylamine), 98%
Acute inhalation toxicity : LC50: 19 mg/l
Exposure time: 4 h
Species: rat

DEHA (N,N-Diethylhydroxylamine), 98%
Acute dermal toxicity : LD50: 1,300 mg/kg
Species: rabbit

DEHA (N,N-Diethylhydroxylamine), 98%
Skin irritation : May cause skin irritation and/or dermatitis.

DEHA (N,N-Diethylhydroxylamine), 98%
Eye irritation : No eye irritation

Vapors may cause irritation to the eyes, respiratory system and the skin.

Sensitization

Diethylhydroxylamine : Did not cause sensitization on laboratory animals.

Repeated dose toxicity

Diethylhydroxylamine : Species: rat, male and female
Sex: male and female
Application Route: Inhalation
Dose: 15, 150, 1506 ppm
Exposure time: 28 d
Number of exposures: 6 h/d, 5d/wk
NOEL: 150 ppm
Lowest observable effect level: 1506 ppm
Method: OECD Guideline 412
Target Organs: Thymus, Liver

Reproductive toxicity

Diethylhydroxylamine : This information is not available.

Developmental Toxicity

Diethylhydroxylamine : Species: rat
Application Route: oral gavage
Dose: 87.4, 393, 568 mg/kg
Number of exposures: daily
Test period: GD 6-15
Method: OECD Guideline 414
NOAEL Teratogenicity: >= 568 mg/kg
NOAEL Maternal: 87.4 mg/kg
No adverse effects expected

DEHA (N,N-Diethylhydroxylamine), 98%
Aspiration toxicity : No aspiration toxicity classification.

CMR effects

Diethylhydroxylamine : Teratogenicity: Animal testing did not show any effects on fetal development.

DEHA (N,N-Diethylhydroxylamine), 98%
Further information : Solvents may degrease the skin.

SECTION 12: Ecological information

Toxicity to fish

Diethylhydroxylamine : LC50: > 134 mg/l
Exposure time: 96 h
Species: Pimephales promelas (fathead minnow)
static test Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates

Diethylhydroxylamine : EC50: 8.2 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
static test Method: OECD Test Guideline 202

Toxicity to algae

Diethylhydroxylamine : ErC50: > 101 mg/l
Exposure time: 72 h
Species: Pseudokirchneriella subcapitata (green algae)
Growth inhibition Method: OECD Test Guideline 201

Biodegradability

Diethylhydroxylamine : Result: Not readily biodegradable.
11 %
Testing period: 28 d
Method: OECD Test Guideline 301

Ecotoxicology Assessment

Acute aquatic toxicity Diethylhydroxylamine	:	Toxic to aquatic life.
Chronic aquatic toxicity Diethylhydroxylamine	:	Toxic to aquatic life with long lasting effects.
Toxicity Data on Soil	:	No data available
Other organisms relevant to the environment	:	No data available
Impact on Sewage Treatment	:	No data available
Results of PBT assessment Diethylhydroxylamine	:	Non-classified PBT substance, Non-classified vPvB substance
Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)
UN1993, FLAMMABLE LIQUIDS, N.O.S., (DIETHYLHYDROXYLAMINE), 3, III

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)
UN1993, FLAMMABLE LIQUID, N.O.S., (DIETHYLHYDROXYLAMINE), 3, III, (46 °C), MARINE POLLUTANT, (DIETHYLHYDROXYLAMINE)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)
UN1993, FLAMMABLE LIQUID, N.O.S., (DIETHYLHYDROXYLAMINE), 3, III

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))
UN1993, FLAMMABLE LIQUID, N.O.S., (DIETHYLHYDROXYLAMINE), 3, III, (D/E), ENVIRONMENTALLY HAZARDOUS, (DIETHYLHYDROXYLAMINE)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))
UN1993, FLAMMABLE LIQUID, N.O.S., (DIETHYLHYDROXYLAMINE), 3, III, ENVIRONMENTALLY HAZARDOUS, (DIETHYLHYDROXYLAMINE)

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
UN1993, FLAMMABLE LIQUID, N.O.S., (DIETHYLHYDROXYLAMINE), 3, III, ENVIRONMENTALLY HAZARDOUS, (DIETHYLHYDROXYLAMINE)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

National legislation

SARA 311/312 Hazards	:	Fire Hazard Acute Health Hazard

EPCRA - EMERGENCY PLANNING COMMUNITY RIGHT - TO – KNOW

CERCLA Reportable Quantity	:	50000 lbs Diethylamine
SARA 302 Threshold Planning Quantity	:	SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Ingredients : SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

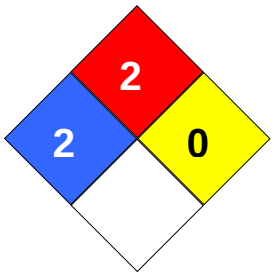
California Prop. 65 Ingredients : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Notification status

Europe REACH	:	On the inventory, or in compliance with the inventory
United States of America TSCA	:	On the inventory, or in compliance with the inventory
Canada DSL	:	On the inventory, or in compliance with the inventory
Australia AICS	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	On the inventory, or in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	On the inventory, or in compliance with the inventory
Philippines PICCS	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 2
Fire Hazard: 2
Reactivity Hazard: 0



Further information

Legacy SDS Number : CPC00067

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		