

**Cyclohexyl Mercaptan**

Version 1.5

Revision Date 2016-06-13

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : Cyclohexyl Mercaptan
Material : 1017943, 1024810, 1024811

Use : Chemical intermediate

Company : Chevron Phillips Chemical Company LP
Specialty Chemicals
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:**Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: +800 CHEMCALL (+800 2436 2255) China: +86-21-22157316

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Emergency Overview**Danger**

Form: Liquid **Physical state:** Liquid **Color:** Colorless **Odor:** Repulsive

OSHA Hazards : Flammable Liquid, Toxic by inhalation., Harmful by ingestion.,
Moderate skin irritant, Skin sensitizer

Classification

: Flammable liquids, Category 3

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Acute toxicity, Category 4, Oral
 Acute toxicity, Category 3, Inhalation
 Skin irritation, Category 2
 Skin sensitization, Category 1

Labeling

Symbol(s)

:



Signal Word

:

Danger

Hazard Statements

: H226: Flammable liquid and vapor.
 H302: Harmful if swallowed.
 H315: Causes skin irritation.
 H317: May cause an allergic skin reaction.
 H331: Toxic if inhaled.

Precautionary Statements

:

Prevention:

P210 Keep away from heat/sparks/open flames/hot surfaces.
 No smoking.
 P233 Keep container tightly closed.
 P240 Ground/bond container and receiving equipment.
 P241 Use explosion-proof electrical/ ventilating/ lighting/
 equipment.
 P242 Use only non-sparking tools.
 P243 Take precautionary measures against static discharge.
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
 P264 Wash skin thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P271 Use only outdoors or in a well-ventilated area.
 P272 Contaminated work clothing must not be allowed out of
 the workplace.
 P280 Wear protective gloves/ eye protection/ face protection.

Response:

P301 + P312 IF SWALLOWED: Call a POISON
 CENTER/doctor if you feel unwell.
 P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take
 off immediately all contaminated clothing. Rinse skin with
 water/ shower.
 P304 + P340 IF INHALED: Remove victim to fresh air and
 keep at rest in a position comfortable for breathing.
 P311 Call a POISON CENTER or doctor/ physician.
 P330 Rinse mouth.
 P333 + P313 If skin irritation or rash occurs: Get medical
 advice/ attention.
 P362 Take off contaminated clothing and wash before reuse.
 P370 + P378 In case of fire: Use dry sand, dry chemical or
 alcohol-resistant foam for extinction.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container
 tightly closed.
 P403 + P235 Store in a well-ventilated place. Keep cool.
 P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste
 disposal plant.

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Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

ACGIH

Confirmed animal carcinogen with unknown relevance to humans
Cyclohexanone 108-94-1

SECTION 3: Composition/information on ingredients

Synonyms : CHM
Cyclohexanethiol
CYC6SH
Hexahydrothiophenol

Molecular formula : C₆H₁₁SH

Component	CAS-No.	Weight %
Cyclohexyl Mercaptan	1569-69-3	99 - 100

SECTION 4: First aid measures

General advice : Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled : Call a physician or poison control center immediately. If unconscious place in recovery position and seek medical advice.

In case of skin contact : If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point : 39 - 43 °C (102 - 109 °F)

Autoignition temperature : 262 °C (504 °F)

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at 99.33 - 100.99 kPa

- Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO₂). Dry chemical.
- Unsuitable extinguishing media : High volume water jet.
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
- Fire and explosion protection : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Keep away from open flames, hot surfaces and sources of ignition.
- Hazardous decomposition products : Carbon oxides. Sulfur oxides.

SECTION 6: Accidental release measures

- Personal precautions : Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7: Handling and storage**Handling**

- Advice on safe handling : In case of an accident, this substance must be handled under Strictly Controlled Conditions (SCC) in accordance with REACH regulation Article 18(4) for transported isolated intermediates. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal

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protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection
against fire and explosion

: Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage
areas and containers

: Prevent unauthorized access. No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**Ingredients with workplace control parameters**

US

Ingredients	Basis	Value	Control parameters	Note
Cyclohexyl Mercaptan	NIOSH REL	C	0.5 ppm, 2.4 mg/m3	
Cyclohexanone	ACGIH	TWA	20 ppm,	URT irr, eye irr, A3, Skin,
	ACGIH	STEL	50 ppm,	URT irr, eye irr, A3, Skin,
	OSHA Z-1	TWA	50 ppm, 200 mg/m3	(b),
	OSHA Z-1-A	TWA	25 ppm, 100 mg/m3	X,

(b) The value in mg/m3 is approximate.

A3 Confirmed animal carcinogen with unknown relevance to humans

eye irr Eye irritation

Skin Danger of cutaneous absorption

URT irr Upper Respiratory Tract irritation

X Skin notation

Immediately Dangerous to Life or Health Concentrations (IDLH)

Substance name	CAS-No.	Control parameters	Update
Cyclohexanol	108-93-0	Immediately Dangerous to Life or Health Concentration Value 400 ppm	1995-03-01
Cyclohexanone	108-94-1	Immediately Dangerous to Life or Health Concentration Value 700 ppm	1995-03-01
Cyclohexene	110-83-8	Immediately Dangerous to Life or Health Concentration Value 2000 ppm	1995-03-01

Engineering measures

The substance is registered as a Transported Isolated Intermediate with Strictly Controlled Conditions (SCC) defined in Article 18(4) of Regulation EC No. 1907/2006 and must therefore be handled as such.

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits.

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Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- | | | |
|--------------------------|---|--|
| Respiratory protection | : | Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as:. Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection. |
| Hand protection | : | The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. |
| Eye protection | : | Eye wash bottle with pure water. |
| Skin and body protection | : | Choose body protection according to the amount and concentration of the dangerous substance at the work place. Wear as appropriate:. Remove and wash contaminated clothing before re-use. Footwear protecting against chemicals. Skin should be washed after contact. |
| Hygiene measures | : | Avoid contact with skin, eyes and clothing. When using do not eat or drink. When using do not smoke. Wash hands before breaks and immediately after handling the product. |

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- | | | |
|----------------|---|-----------|
| Form | : | Liquid |
| Physical state | : | Liquid |
| Color | : | Colorless |
| Odor | : | Repulsive |

Safety data

- | | | |
|-----------------------|---|---------------------------|
| Flash point | : | 39 - 43 °C (102 - 109 °F) |
| Lower explosion limit | : | No data available |
| Upper explosion limit | : | No data available |

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Oxidizing properties	: No
Autoignition temperature	: 262 °C (504 °F) at 99.33 - 100.99 kPa
Molecular formula	: C ₆ H ₁₁ SH
Molecular weight	: 116.22 g/mol
pH	: Not applicable
Melting point/range	: -20 °C (-4 °F) at 1,013.00 hPa
Freezing point	No data available
Pour point	No data available
Boiling point/boiling range	: 157 - 160 °C (315 - 320 °F)
Vapor pressure	: 529.00 Pa at 25 °C (77 °F)
Relative density	: 0.95 at 16 °C (61 °F)
Density	: 0.9782 g/cm ³ at 20 °C (68 °F)
Water solubility	: Negligible
Partition coefficient: n-octanol/water	: log Pow: 3.7
Viscosity, kinematic	: No data available
Relative vapor density	: No data available
Evaporation rate	: 1
Percent volatile	: > 99 %

SECTION 10: Stability and reactivity

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Conditions to avoid : Heat, flames and sparks.

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- Materials to avoid : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
- Hazardous decomposition products : Carbon oxides
Sulfur oxides
- Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Cyclohexyl Mercaptan****Acute oral toxicity**

- : Acute toxicity estimate: 1,227 mg/kg
Method: Calculation method

Acute toxicity estimate: 1,227 mg/kg
Method: Calculation method

Cyclohexyl Mercaptan**Acute inhalation toxicity**

- : Acute toxicity estimate: 3.02 mg/l
Test atmosphere: vapor
Method: Calculation method

Acute toxicity estimate: 3.02 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: Calculation method

Cyclohexyl Mercaptan**Acute dermal toxicity**

- : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Cyclohexyl Mercaptan**Skin irritation**

- : May cause skin irritation and/or dermatitis.

Cyclohexyl Mercaptan**Eye irritation**

- : Vapors may cause irritation to the eyes, respiratory system and the skin.

Cyclohexyl Mercaptan**Sensitization**

- : Causes sensitization.

Cyclohexyl Mercaptan**Aspiration toxicity**

- : May be harmful if swallowed and enters airways.

CMR effects**Cyclohexyl Mercaptan**

- : Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.

Cyclohexyl Mercaptan**Further information**

- : Solvents may degrease the skin.

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SECTION 12: Ecological information**Toxicity to daphnia and other aquatic invertebrates**

Cyclohexyl Mercaptan : EC50: 0.71 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
Immobilization Analytical monitoring: yes
Method: OECD Test Guideline 202
Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Toxicity to algae

Cyclohexyl Mercaptan : EC50: 0.43 mg/l
Exposure time: 72 h
Species: Desmodesmus subspicatus (green algae)
Growth inhibition Method: OECD Test Guideline 201
Very toxic to algae.

M-Factor
cyclohexanethiol : 1

Biodegradability

Cyclohexyl Mercaptan : aerobic
Result: Not readily biodegradable.
0 %
Method: Directive 67/548/EEC Annex V, C.4.D.
This material is not expected to be readily biodegradable.

Ecotoxicology Assessment

Acute aquatic toxicity
Cyclohexyl Mercaptan : Very toxic to aquatic life.

Chronic aquatic toxicity
Cyclohexyl Mercaptan : Very toxic to aquatic life with long lasting effects.

Results of PBT assessment
Cyclohexyl Mercaptan : Non-classified PBT substance, Non-classified vPvB substance

Additional ecological
information : Toxic to aquatic life with long lasting effects.

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Very toxic to aquatic life.,
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

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Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

UN3054, CYCLOHEXYL MERCAPTAN, 3, III

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN3054, CYCLOHEXYL MERCAPTAN, 3, III, (39 - 43 °C), MARINE POLLUTANT, (CYCLOHEXYL MERCAPTAN)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN3054, CYCLOHEXYL MERCAPTAN, 3, III

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN3054, CYCLOHEXYL MERCAPTAN, 3, III, (D/E), ENVIRONMENTALLY HAZARDOUS, (CYCLOHEXYL MERCAPTAN)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

UN3054, CYCLOHEXYL MERCAPTAN, 3, III, ENVIRONMENTALLY HAZARDOUS, (CYCLOHEXYL MERCAPTAN)

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN3054, CYCLOHEXYL MERCAPTAN, 3, III, ENVIRONMENTALLY HAZARDOUS, (CYCLOHEXYL MERCAPTAN)

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**SECTION 15: Regulatory information****National legislation**

SARA 311/312 Hazards : Fire Hazard
Acute Health Hazard
Chronic Health Hazard

CERCLA Reportable Quantity : Calculated RQ exceeds reasonably attainable upper limit.
Cyclohexanone
Cyclohexanone

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Ingredients : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489):

: Cyclohexanol - 108-93-0

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Cyclohexanone - 108-94-1

Cyclohexene - 110-83-8

US State Regulations

Pennsylvania Right To Know

: Cyclohexyl Mercaptan - 1569-69-3

Cyclohexanone - 108-94-1

New Jersey Right To Know

: Cyclohexyl Mercaptan - 1569-69-3

California Prop. 65
Ingredients

: This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Notification status

Europe REACH

: On the inventory, or in compliance with the inventory

United States of America TSCA

: On the inventory, or in compliance with the inventory

Canada DSL

: On the inventory, or in compliance with the inventory

Australia AICS

: On the inventory, or in compliance with the inventory

New Zealand NZIoC

: On the inventory, or in compliance with the inventory

Japan ENCS

: On the inventory, or in compliance with the inventory

Korea KECI

: On the inventory, or in compliance with the inventory

Philippines PICCS

: On the inventory, or in compliance with the inventory

China IECSC

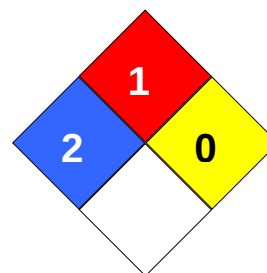
: On the inventory, or in compliance with the inventory

SECTION 16: Other information**NFPA Classification**

: Health Hazard: 2

Fire Hazard: 1

Reactivity Hazard: 0

**Further information**

Legacy SDS Number

: 39130

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		