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# Material Safety Data Sheets

CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

#### 1. Product and Company Identification

Product Name : SS2 ink Light Cyan

Product Code : SPC-0380Lc-2A/SPC-0411Lc-2A

General Use : Ink for ink jet plotter
Product Description : Solvent pigment ink

MSDS Number : 031-37S033C

Manufacture

Company Name : Mimaki Engineering Co., Ltd

Address : 2182-3 Otsu, Shigeno, Tomi-shi, Nagano 389-0512 Japan

Telephone No. : +81-268-64-2413

Importer/Distributor Established in USA

Company Name : MIMAKI USA. INC.

Address : 150 Satellite Boulevard, suite A, Suwanee, Georgia 30024, U.S.A

Telephone No. : 1-678-730-0100 Emergency Telephone No. : +81-268-64-2413

#### 2. Hazard Identification

Emergency Overview : Combustible liquid. Acute toxic substance.

Stagnant vapor may cause fire.

May cause organic solvent poisoning.

Do not inhale. Inhalation may cause any of the following symptoms: Dizziness, headache, the stimulation of eyes, skin and respiratory

tract.

Potential Health Effects

Inhalation : Harmful by inhalation. Irritating to respiratory system.

Eye Contact : Irritating to eyes.

Skin Contact : Harmful in contact with skin. Irritating to skin.

Ingestion : Harmful: may cause lung damage if swallowed.

Carcinogens : Solvent naphtha (petroleum), light arom.

 $EU \ Category \ : \ 2$ 

Substances which should be regarded as if they are carcinogenic to

man.



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Potential Environmental : Toxic to aquatic organisms, may cause long-term adverse effects in

Effects the aquatic environment.

Medical conditions : No medical conditions are known to be aggravated by exposure to

SS2 ink.

### 3. Composition / Information On Ingredients

No	Chemical Name	Wt%	CAS No.	Chemical Formula	
1	Diethylene grycol derivative	70-80	Trade Secret	Trade Secret	
2	Lactone compound	10-20	Trade Secret	Trade Secret	
3	Solvent naphtha(petroleum),light arom.	0.1-1	64745-95-6	_	
4	Benzene, 1,3,5-trimethyl-	0.01-0.1	108-67-8	$\mathrm{C_9H_{12}}$	
5	Benzene, 1,2,4-trimethyl-	0.1-1	95-63-6	$\mathrm{C_9H_{12}}$	
6	Benzene, (1-methylethyl)- (Cumene)	0.005-0.1	98-82-8	$\mathrm{C_9H_{12}}$	
7	Phthalocyanine blue	0.1-1	Trade Secret	$\mathrm{C}_{32}\mathrm{H}_{16}\mathrm{CuN}_{8}$	
8	Vinylchloride-Vinylacetate Copolymer	1-5	9003-22-9	-(CH <sub>2</sub> CHCl) <sub>n</sub> -(CH <sub>2</sub> CHOCOCH <sub>3</sub> ) <sub>m</sub> -	

OSHA Hazardous : Components 4, 5 and 6 are hazardous components.

Components

(29 CFR 1910. 1200)

#### 4. First Aid Measures

Inhalation : If inhaled, immediately remove to fresh air and keep warm and

calm.

If breathing irregularly or not breathing, give artificial respiration.

Keep from swallowing vomit. Consult a doctor immediately.

If inhaled and feeling sick, remove to fresh air, keep warm and calm

and consult a doctor.

Eye Contact : Flush eyes with plenty of water for at least 15 minutes.

Consult a doctor immediately.

Skin Contact : Immediately remove from skin with cloth.



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Flush thoroughly with plenty of water and soap or skin detergent.

Do not use solvent or thinner.

Consult a doctor in case of change of appearance or ache

Ingestion : If swallowed, keep calm and consult a doctor immediately.

Keep from swallowing vomit.

Protection To First-Aiders : Wear a tool for appropriate protection. Ventilate.

Note To Physician : Treatment may vary with condition of victim and specifics of

incident.

### 5. Fire Fighting Measures

Flammable Properties : The harmful gas such as carbon monoxide or the low molecule

monomer occurs by combustion.

Flash point: 69.2°C
Ignition point: 169°C

Flammable point: 2.2% to 33.0%

Extinguishing Media : CO<sub>2</sub>, foam, powder, dry sand.

Never splash water.

Fire Fighting : Use proper protection (heat-resisting clothes, etc.).

Instructions Promptly remove flammables.

#### 6. Accidental Release Measures

Personal Precautions : Avoid contact with eyes. Do not rub eyes with hands during cleanup.

No special precautions for dermal contact are needed. Wash hands thoroughly after cleaning up spill or leak.

Land Spill : Use proper protection (gloves, masks, aprons, goggles, etc.)

If Collect spills in a sealing container and remove to safe place.

Dispose of waste according to legal instructions.

Promptly remove ignitable, hot, or flammable items.

Prepare proper fire extinguishers for accidental ignition.

Use plastic or other equipment to prevent sparks during recovery operation. Use dry sand, dirt or other nonflammable absorber.

Water Spill : Avoid discharge to rivers and environmental effects.



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## 7. Handling And Storage

Handling : Use proper protection (gloves, masks, aprons, goggles, etc.)

Handle in well-ventilated area.

Prohibit use of fire, sparks or heat source.

Ground equipment against electrostatics and use explosion-proof

electric equipment.

Use spark-proof tools.

Keep used cloths, waste paints or spray dusts in water until disposal.

Use local exhaust system and proper protection if working in closed

area.

Storage : Keep from sunlight.

Store in well-ventilated area.

Keep from open fire or heat source.

#### 8. Exposure Controls / Personal Protection

### **Exposure Limit Values**

No	Chemical Name		TWA	STEL	Ceiling	Skin	SEN
1	Benzene,	OSHA PEL	N.E.	N.E.	N.E.	N.E.	N.E.
	1,3,5-trimethyl-	ACGIH TLV	25ppm	N.E.	N.E.	N.E.	N.E.
2	Benzene,	OSHA PEL	N.E.	N.E.	N.E.	N.E.	N.E.
	1,2,4-trimethyl-	ACGIH TLV	25ppm	N.E.	N.E.	N.E.	N.E.
3	Benzene,	OSHA PEL	50ppm	N.E.	N.E.	N.E.	N.E.
	(1-methylethyl)-	ACGIH TLV	50ppm	N.E.	N.E.	N.E.	N.E.

#### **Exposure Controls**

Occupational Exposure Controls

Engineering Controls : Use explosion-proof handling equipment.

Use exhaust system to prevent vapor build-up.

Ground transporting, scooping, agitating or other liquid handling

equipment.

Keep heat or fire sources from handling area.

If working indoors, use automatic coating machine or other proper equipment to protect workers from direct exposure or use local



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exhaust system to protect workers from exposure.

Personal Protection

Respiratory Protection

Vapor Respirator : Wear gas masks for organic gases.

Wear ventilation masks when working in closed area.

An air-purifying respirator with organic vapor cartridge or canister may be permissible under certain circumstances where air-borne

concentrations are expected to exceed exposure limits.

Protection provided by air purifying respirators is limited.

: Wear gloves that resist organic solvents and chemicals.

Hand Protection



Eye Protection

: Wear coverall, chemical goggles and face shield when handling.



Skin Protection



: To prevent any contact, wear impervious clothing such as gloves, apron, boots, or whole body suits made from neoprene, as appropriate.



Full Suit

**Environmental Exposure Controls** 

: Not available

### 9. Physical And Chemical Properties

Melting Point / Merting Range

Appearance - Physical state : liquid

- Color : Light Cyan

: Not avairable

Odor : Slight solvent odor

pH : Not applicable

Boiling Point / Boiling Range : 176°C or higher

Flash Point : 69.2°C



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Auto-Ignition Temperature : 169°C

Flammability(solid, gas) : Not Appricable

Explosive Properties : Flammable point: 2.2% to 33.0%

Vapor Pressure : Less than 133Pa(20°C)

Specific Gravity : 0.972±0.01(20°C)

Solubility : Not avairable
Water solubility : Not avairable
Partition Coefficient(n-octanol / water) : Not avairable
Viscosity : 4.0±0.3(20°C)
Vapor density : Not avairable
VOC : 932.4 g/L

### 10. Stability And Reactivity

Conditions To Avoid : Excessive heat and cold. Sparks. Ignition sources. Direct sunlight.

High humidity.

Stability : Stable

Materials To Avoid : Strong acid. Strong bases.

Hazardous Reactions/ : Will not occur.

Decomposition Products : To burn this product may be produce toxic gases such as CO and

low-molecular-weight monomers.

### 11. Toxicological Information

Acute Toxicity : Oral LD50(rat)

Diethylene grycol derivative 6500mg/kg
Lactone compound 1540mg/kg
Benzene, 1,2,4-trimethyl- 5000mg/kg
Benzene, (1-methylethyl)- 2210mg/kg

: Dermal LD50

Benzene, (1-methylethyl)- >10106mg/kg

: Inhalation(mist) LC50

Benzene, 1,3,5-trimethyl- 24mg/L Benzene, (1-methylethyl)- 39.3mg/L



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Eye Irritation : Diethylene grycol derivative

10mg Open mild(rabbit)

: Lactone compound

Irritating to eyes. (rabbit eyes, OECD Guideline 405)

Skin Irritation : Diethylene grycol derivative

P.I.I 2.5 (Draiza)

Carcinogenicity : EU Category : 2 (Solvent naphtha (petroleum), light arom.)

Substances which should be regarded as if they are carcinogenic to

man.

### 12. Ecological Information

Handling is noted because it might influence the environment when

leaking and abandoning it.

Especially, note that the product doesn't flow directly to ground, the

river, and the drain ditch.

Ecotoxicity : Not Available

Persistence And : Not Available

Degradability

Bioaccumulative : Not Available

Potential

Other Adverse Effects : Not Available

#### 13. Disposal Considerations

: Have waste liquids, containers and other materials disposed of by licensed industrial waste contractors.

Keep waste liquids from flushing containers, machines or other equipment from flowing directly to the ground or drainage.

Dispose of wastes from drainage, combustion, etc, in compliance with laws and regulations on waste disposal or cleaning, or have them disposed of by contractors.

To avoid harmful gases, do not use incinerators without flushing systems to burn wastes and other materials.

Comply with all EU, national and local regulations.



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Do not dump this product into sewers, on the ground or into any body of water.

### 14. Transport Information

Check a thing without a leak in a container.

Perform prevention of collapse of cargo surely.

Us Department of Transportation (DOT)

Hazardous Materials : Not Applicable

Sea Transport (IMDG)

Class : No classification assigned.

Packing Group (PG) : UN Number : Proper Shipping Name : Marine Pollutant : -

Air Transport (ICAO/IATA)

Class : No classification assigned.

Packing Group(PG) :UN Number :Proper Shipping Name :-

### 15. Regulatory Information

OSHA Status : Not Applicable

TSCA Status : All components on TSCA INVENTORY.

Cercla Reportable : Not Applicable

Quantity

(40 CFR 117, 302)

SARA TitleIII

Section 302 : Not Applicable

(40 CFR 355)

Section 311/312 : Not Applicable

(40 CFR 370)

Section 313 : Not Applicable

(40 CFR 372)



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OECD : Solvent naphtha, (petroleum), light arom.

HPV chemicals SIDS charge country; USA, progress situation; SIAR Phase

: Benzene, 1,3,5-trimethul-

SIDS charge country; USA, progress situation; SIAR Phase

: Benzene, 1,2,4-trimethyl-

SIDS charge country; USA, progress situation; SIAR Phase

: Cumene

SIDS charge country; USA and Spain, progress situation; Post-SIDS

Phase

Others : Please refer to any other federal, state and local regulations.

#### 16. Other Information

This information is furnished without warranty, express or implied, except that it is accurate to the best knowledge of Mimaki Engineering Corporation.

It relates only to the specific material designated herein, and does not relate to use in combination with any other material or process.

Mimaki Engineering Corporation assumes no legal responsibility for use or reliance upon this information.

#### Revision history

Version	Date	Content
1.0	2011/06/24	First issue
2.0	2012/01/17	Revised