Material Safety Data Sheet
HFC-227ea (1,1,1,2,3,3,3 Heptafluoropropane)

Section 1. Chemical product and company identification

Product name: HFC-227ea (1,1,1,2,3,3,3 Heptafluoropropane)
Supplier: AIRGAS INC., on behalf of its subsidiaries
259 North Radnor-Chester Road
Suite 100
Radnor, PA 19087-5283
1-610-687-5253

Product use: Synthetic/Analytical chemistry.

Synonym:
- Propane, 1,1,1,2,3,3,3-heptafluoro-; FM-200; heptafluoropropane; l,l,l,2,3,3,3-Heptafluoropropane (HFC-227ea); Propane, heptafluoro, 2H-; apafurane; 2H-heptafluoropropane

MSDS # : 001170
Date of Preparation/Revision : 3/6/2014.
In case of emergency : 1-866-734-3438

Section 2. Hazards identification

Physical state : Gas.

Emergency overview:
WARNING!
CONTENTS UNDER PRESSURE.
Do not puncture or incinerate container.
Contact with rapidly expanding gases can cause frostbite.

Routes of entry : Inhalation
Potential acute health effects:

Eyes : Contact with rapidly expanding gas may cause burns or frostbite.
Skin : Contact with rapidly expanding gas may cause burns or frostbite.
Inhalation : Acts as a simple asphyxiant.
Ingestion : Ingestion is not a normal route of exposure for gases

Medical conditions aggravated by over-exposure:
Acute or chronic respiratory conditions may be aggravated by overexposure to this gas.

See toxicological information (Section 11)

Section 3. Composition, Information on Ingredients

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS number</th>
<th>% Volume</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>HFC-227ea (1,1,1,2,3,3,3 Heptafluoropropane)</td>
<td>431-89-0</td>
<td>100</td>
<td></td>
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</tbody>
</table>

Section 4. First aid measures

No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.

Skin contact: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.

Frostbite: Try to warm up the frozen tissues and seek medical attention.
HFC-227ea (1,1,1,2,3,3,3 Heptafluoropropane)

Inhalation : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.

Ingestion : As this product is a gas, refer to the inhalation section.

Section 5. Fire-fighting measures

Flammability of the product : Non-flammable.

Products of combustion : Decomposition products may include the following materials:
- carbon dioxide
- carbon monoxide
- halogenated compounds

Fire-fighting media and instructions : Use an extinguishing agent suitable for the surrounding fire.

- Apply water from a safe distance to cool container and protect surrounding area. If involved in fire, shut off flow immediately if it can be done without risk.
- Contains gas under pressure. In a fire or if heated, a pressure increase will occur and the container may burst or explode.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions : Immediately contact emergency personnel. Keep unnecessary personnel away. Use suitable protective equipment (section 8). Shut off gas supply if this can be done safely. Isolate area until gas has dispersed.

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Methods for cleaning up : Immediately contact emergency personnel. Stop leak if without risk. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Handling : High pressure gas. Do not puncture or incinerate container. Use equipment rated for cylinder pressure. Close valve after each use and when empty. Protect cylinders from physical damage; do not drag, roll, slide, or drop. Use a suitable hand truck for cylinder movement.

Storage : Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Cylinder temperatures should not exceed 52 °C (125 °F).

Section 8. Exposure controls/personal protection

Engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Personal protection

Eyes : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory : Use a properly fitted, air supplied respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

The applicable standards are (US) 29 CFR 1910.134 and (Canada) Z94.4-93.
HFC-227ea (1,1,1,2,3,3 Heptafluoropropane)

Consult local authorities for acceptable exposure limits.

Product name
1,1,1,2,3,3-heptafluoropropane

Section 9. Physical and chemical properties

Molecular weight : 170.04 g/mole
Molecular formula : C3-H-F7
Boiling/condensation point : -18 to -16°C (-0.4 to 3.2°F)
Melting/freezing point : -129.5°C (-201.1°F)
Critical temperature : 101.6°C (214.9°F)
Vapor density : NA
Specific Volume (ft³/lb) : 18.9753
Gas Density (lb/ft³) : 0.0527 (25°C / 77 to °F)

Section 10. Stability and reactivity

Stability and reactivity : The product is stable.
Incompatibility with various substances : Non-reactive or compatible with the following materials: oxidizing materials.
Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Hazardous polymerization : Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Toxicity data

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,1,1,2,3,3,3-heptafluoropropane</td>
<td>LC50 Inhalation Vapor</td>
<td>Rat</td>
<td>788698 ppm</td>
<td>4 hours</td>
</tr>
</tbody>
</table>

Other toxic effects on humans : No specific information is available in our database regarding the other toxic effects of this material to humans.

Specific effects

Carcinogenic effects : No known significant effects or critical hazards.
Mutagenic effects : No known significant effects or critical hazards.
Reproduction toxicity : No known significant effects or critical hazards.

Section 12. Ecological information

Aquatic ecotoxicity : Not available.
Environmental fate : Not available.
Environmental hazards : No known significant effects or critical hazards.
Toxicity to the environment : Not available.
Section 13. Disposal considerations

Product removed from the cylinder must be disposed of in accordance with appropriate Federal, State, local regulation. Return cylinders with residual product to Airgas, Inc. Do not dispose of locally.

Section 14. Transport information

<table>
<thead>
<tr>
<th>Regulatory information</th>
<th>UN number</th>
<th>Proper shipping name</th>
<th>Class</th>
<th>Packing group</th>
<th>Label</th>
<th>Additional information</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT Classification</td>
<td>UN3296</td>
<td>Heptafluoropropane or refrigerant gas R227</td>
<td>2.2</td>
<td>Not applicable (gas).</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>TDG Classification</td>
<td>UN3296</td>
<td>Heptafluoropropane or refrigerant gas R227</td>
<td>2.2</td>
<td>Not applicable (gas).</td>
<td>-</td>
<td>Explosive Limit and Limited Quantity Index 0.125 Passenger Carrying Road or Rail Index 75</td>
</tr>
<tr>
<td>Mexico Classification</td>
<td>UN3296</td>
<td>Heptafluoropropane or refrigerant gas R227</td>
<td>2.2</td>
<td>Not applicable (gas).</td>
<td>-</td>
<td></td>
</tr>
</tbody>
</table>

“Refer to CFR 49 (or authority having jurisdiction) to determine the information required for shipment of the product.”

Section 15. Regulatory information

United States

U.S. Federal regulations

- United States inventory (TSCA 8b): This material is listed or exempted.
- SARA 302/304: No products were found.
- SARA 311/312 Hazards identification: Sudden release of pressure

State regulations

- Connecticut Carcinogen Reporting: This material is not listed.
- Connecticut Hazardous Material Survey: This material is not listed.
- Florida substances: This material is not listed.
- Illinois Chemical Safety Act: This material is not listed.
- Illinois Toxic Substances Disclosure to Employee Act: This material is not listed.
- Louisiana Reporting: This material is not listed.
- Louisiana Spill: This material is not listed.
- Massachusetts Spill: This material is not listed.
- Massachusetts Substances: This material is not listed.
- Michigan Critical Material: This material is not listed.
- Minnesota Hazardous Substances: This material is not listed.
- New Jersey Hazardous Substances: This material is not listed.
- New Jersey Spill: This material is not listed.
- New Jersey Toxic Catastrophe Prevention Act: This material is not listed.
- New York Acutely Hazardous Substances: This material is not listed.
- New York Toxic Chemical Release Reporting: This material is not listed.
- Pennsylvania RTK Hazardous Substances: This material is not listed.
- Rhode Island Hazardous Substances: This material is not listed.

Canada
**HFC-227ea (1,1,1,2,3,3,3 Heptafluoropropane)**

### WHMIS (Canada)
- **Class A: Compressed gas.**

### CEPA Toxic substances
- This material is not listed.

### Canadian ARET
- This material is not listed.

### Canadian NPRI
- This material is not listed.

### Alberta Designated Substances
- This material is not listed.

### Ontario Designated Substances
- This material is not listed.

### Quebec Designated Substances
- This material is not listed.

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## Section 16. Other information

### United States
- **Label requirements**
  - CONTENTS UNDER PRESSURE.

### Canada
- **Label requirements**
  - Class A: Compressed gas.

### Hazardous Material Information System (U.S.A.)
- **Health**: 1
- **Flammability**: 0
- **Physical hazards**: 0

### National Fire Protection Association (U.S.A.)
- **Flammability**: 0
- **Health**: 1
- **Instability**: 1
- **Special**: 1

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**Notice to reader**

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.